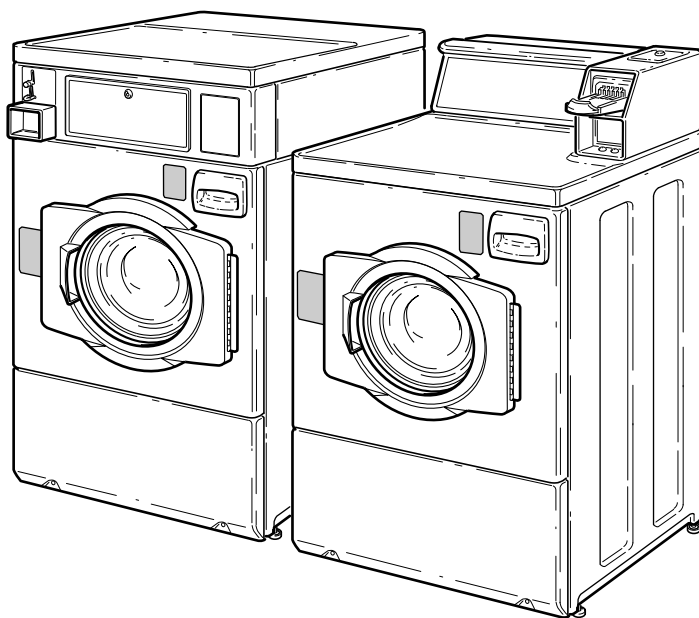


Commercial Frontload Washers

Refer to Page 3 for Model Numbers



FLW1520C_801680

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Control Panel and Controls	4
Control Cabinet Controls.....	6
Control Cabinet and Coin Drop	8
Electronic Coin Drop	10
Control Cabinet and Card Reader	12
Meter Case, Service Door and Cabinet Top	14
Coin Drop, Meter Case, Service Door and Cabinet Top	16
Control Panel, Control Hood and Controls (Drawing 1 of 3)	18
Control Panel, Control Hood and Controls (Drawing 2 of 3)	20
Control Panel, Control Hood and Controls (Drawing 3 of 3)	22
Control Hood Security Kit.....	24
Front Panel, Door Assembly and Door Seal - Models Through Serial No. 0411000565	26
Front Panel, Door Assembly and Door Seal - Models Starting Serial No. 0411000566	28
Dispenser Assembly and Supply Injection Hoses.....	30
Dispenser Assembly	32
Mixing Valve, Fill Hose and Valve-to-Dispenser Hose.....	34
Outer Tub, Front and Clamp Ring.....	36
Inner Basket, Trunnion, Bearing Housing and Pulley	38
Motor and Belt.....	40
Drain Hoses and Valve	42
Hoses and Pump	44
Base, Side Panels and Rear Panel.....	46
Junction Box	48
Shipping Materials	50
Wire Ties, Harness Clips and Power Cord.....	52
Special Tools	54
Labels	56
Wire Harnesses and Wires	58
Parts Index.....	61

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

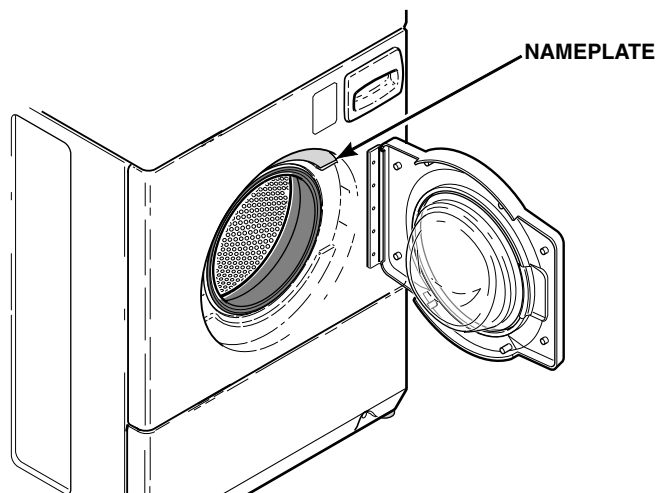
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



FLW1747S_801680

Model Identification

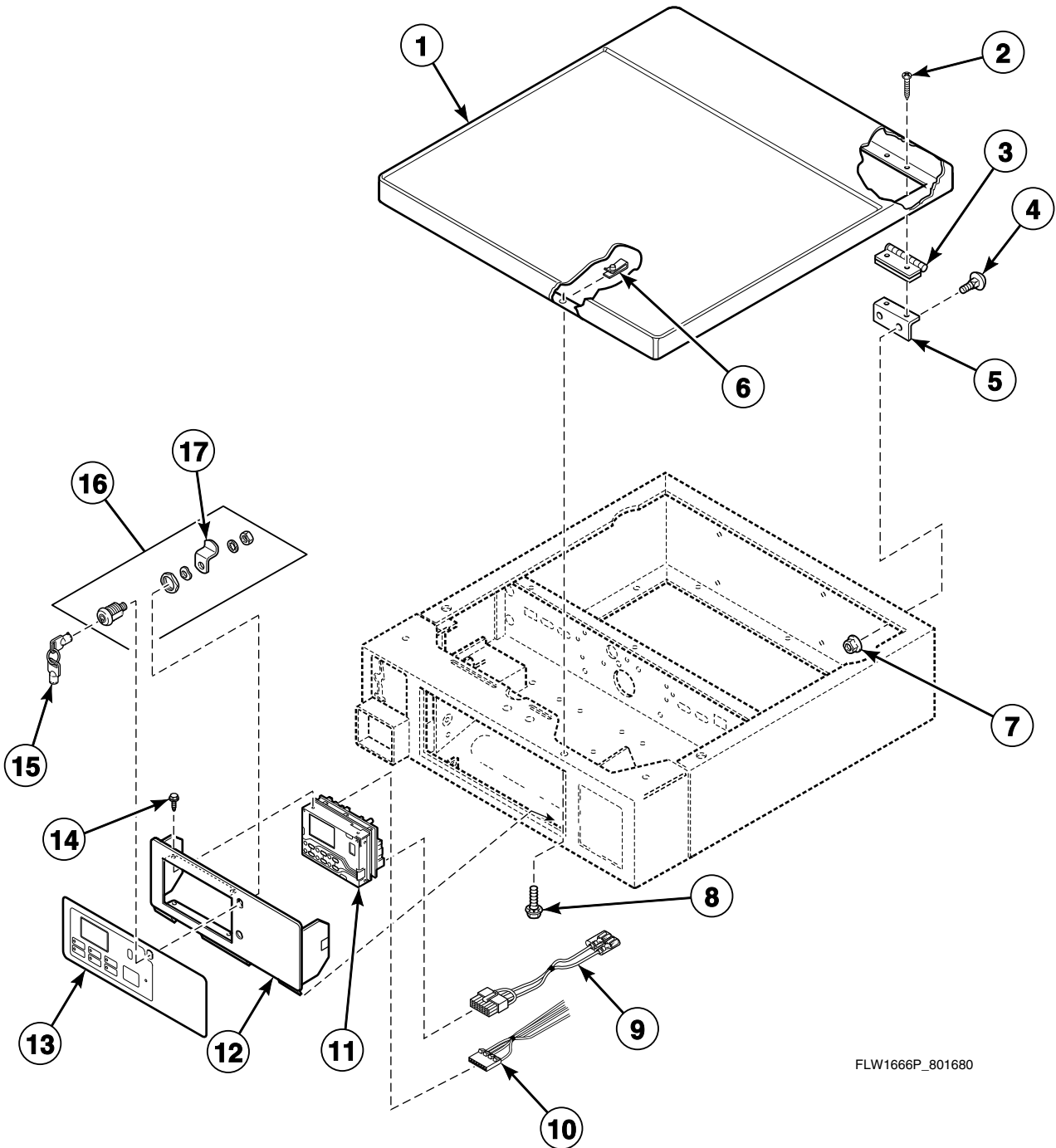
Information in this manual is applicable to these washer models:

HWFB61*N	HWR963*N	SWFBE1*N	SWFX63*N	SWRB61*N
HWFT61*N	HWRT61*N	SWFF61*N	SWFY61*N	SWRBE1*N
HWFT63*N	SWFA61*N	SWFF63*N	SWFY63*N	SWRF61*N
HWFZ61*N	SWFA63*N	SWFJ61*N	SWFZ61*N	SWRT61*N
HWFZ63*N	SWFB61*N	SWFT61*N	SWFZ63*N	SWRTE1*N
HWR961*N	SWFB62*N	SWFT63*N	SWR961*N	SWRX61*N
	SWFB63*N	SWFX61*N	SWR963*N	SWRY61*N

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel and Controls

Front Control Models



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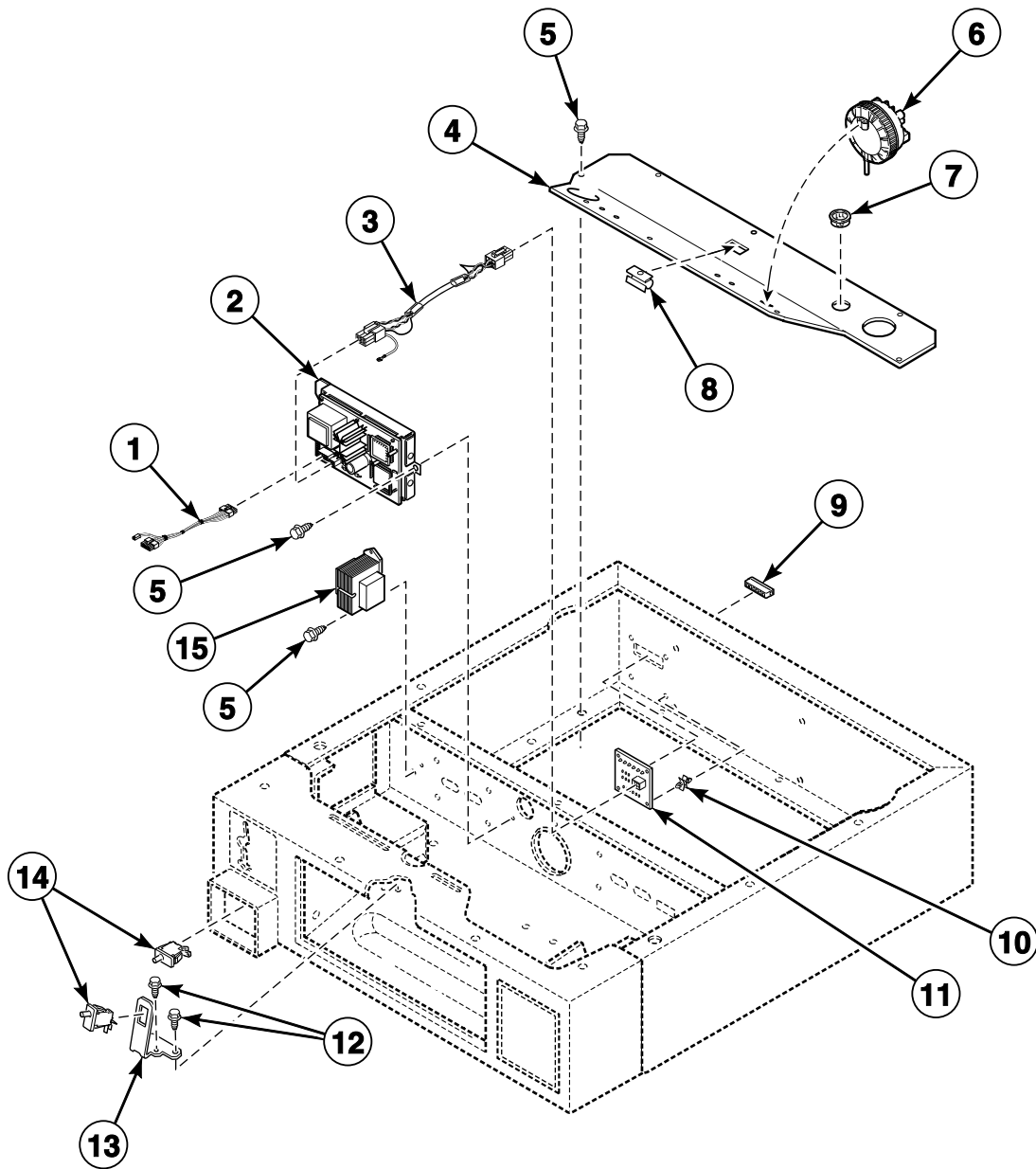
Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	802247WP	Top and Gusset Assembly	White; Includes 802247W Top and Gusset Assembly, 10 of 02788 Nut, 10 of 34337 Screw, 2 of 510146 Bracket and 2 each of items 3 and 5
	802247QP	Top and Gusset Assembly	Bisque; Includes 802247Q Top and Gusset Assembly, 10 of 02788 Nut, 10 of 34337 Screw, 2 of 510146 Bracket and 2 each of items 3 and 5
2	685847	Pop Rivet	
3	511036	Hinge	
4	29651	Bolt	
5	504228	Top Mounting Bracket	
6	36020	Nut	
7	29796	Nut	
8	23008	Screw	
9	800374	Diagnostic Wire Harness Assembly	Models SWFF61*N, SWFF63*N, SWFJ61*N, SWFY61*N and SWFY63*N
10	511478	MDC Central Pay Harness	
11	802076P	Control Kit	Models SWFA63*N, SWFB63*N and SWFF63*N
	800772P	Control Kit	Models HWFB61*N, SWFA61*N, SWFB61*N, SWFB62*N, SWFBE1*N, SWFF61*N and SWFJ61*N
	802248P	Control Assembly	Models HWFT61*N, HWFT63*N, HWFZ61*N, HWFZ63*N, SWFT61*N, SWFT63*N, SWFX61*N, SWFX63*N, SWFY61*N, SWFY63*N, SWFZ61*N and SWFZ63*N
12	800035W	Control Panel and Bracket Assembly	White
	800035Q	Control Panel and Bracket Assembly	Bisque
13	800033	Control Panel Overlay	Models SWFF61*N, SWFF63*N and SWFJ61*N
	800413	Control Panel Overlay	Models SWFA61*N, SWFA63*N, SWFB61*N, SWFB62*N, SWFB63*N and SWFBE1*N
	800416	Control Panel Overlay	Model HWFB61*N
	801050	Front Overlay	Models SWFT61*N, SWFT63*N, SWFX61*N, SWFX63*N, SWFY61*N, SWFY63*N, SWFZ61*N and SWFZ63*N
	801053	Front Overlay	Models HWFT61*N, HWFT63*N, HWFZ61*N and HWFZ63*N
14	501524	Screw	
15	54612	Key	GR800
16	27260P	Lock Kit	
17	27261	Lock Cam	

* Add Letter To Designate Color. Q - Bisque W - White

Control Cabinet Controls

Front Control Models



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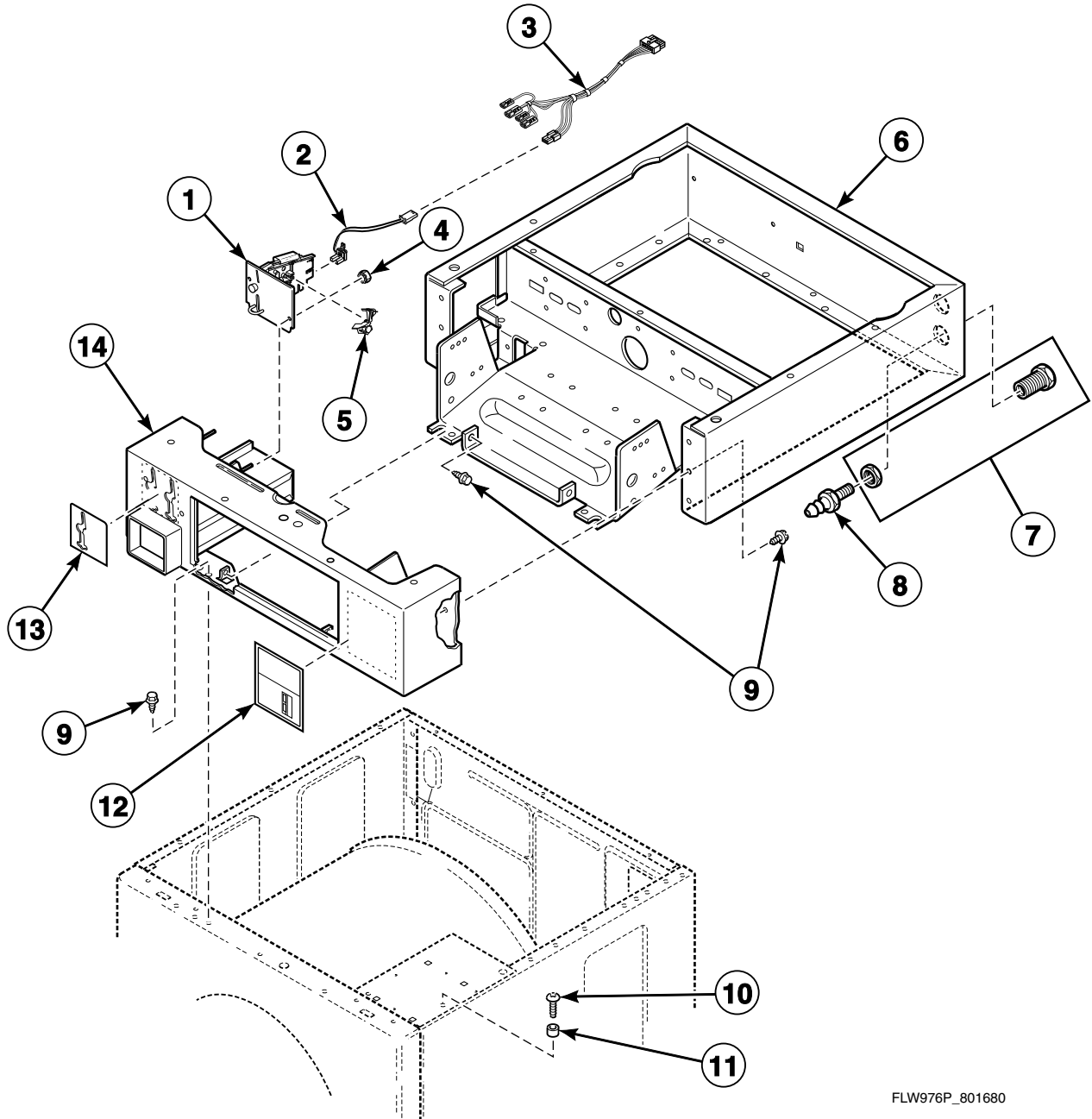
Control Cabinet Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	800217	Network Wire Harness Assembly	Model SWFJ61*N
2	210016P	Network Board Assembly	Model SWFJ61*N
3	800216	Network Cable Wire Harness Assembly	Model SWFJ61*N
4	801371	Control Shield	
5	503661	Screw	
6	801610P	Pressure Switch	Model SWFBE1*N
	800468P	Pressure Switch	All other models
7	M402542	Snap Bushing	
8	36985	Hose Clip	
9	210099	Communication Connector	Model SWFJ61*N
10	210098	PC Board Standoff	Model SWFJ61*N
11	210095P	Communication Board	Model SWFJ61*N
12	503688	Screw	
13	800379	Audit Switch Bracket	
14	512973	Switch	
15	210019P	Transformer Kit	Models SWFA61*N, SWFX61*N and SWFY61*N through Serial No. 0408008368; Model SWFA63*N through Serial No. 0408008368 and starting again at Serial Nos. beginning 0509; Model SWFX63*N through Serial No. 0408008368 and starting again at Serial Nos. beginning 0605
	201375P	Transformer	Some models may have jumper wire attached to transformer. Discard jumper wire when replacing transformer; Models SWFA61*N, SWFX61*N, SWFY61*N and SWFY63*N starting Serial No. 0408008369; Model SWFA63*N starting Serial No. 0408008369 and continuing through Serial Nos. beginning 0509; Model SWFX63*N starting Serial No. 0408008369 and continuing through Serial Nos. beginning 0605
	210018P	Transformer	All other models

* Add Letter To Designate Color. Q - Bisque W - White

Control Cabinet and Coin Drop

Models HWFB61*N, HWFT61*N, HWFT63*N, HWFZ61*N, HWFZ63*N, SWFA61*N, SWFA63*N, SWFB61*N, SWFB62*N, SWFB63*N, SWFBE1*N, SWFT61*N, SWFT63*N, SWFX61*N, SWFX63*N, SWFZ61*N and SWFZ63*N



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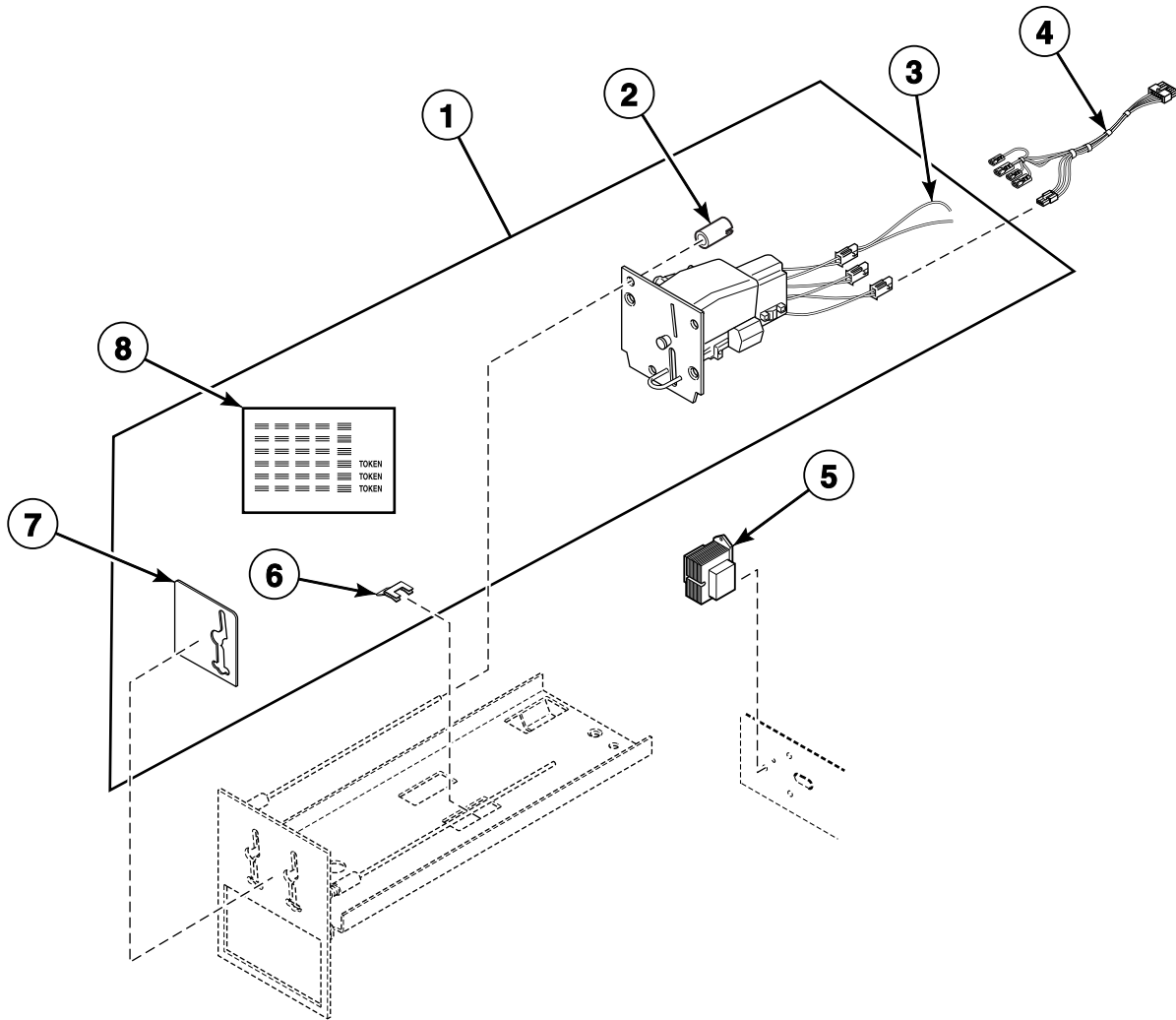
Control Cabinet and Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441601P	Coin Drop	
2	200674P	Opto Coupler	
3	802905	Harness Assembly	Models SWFA61*N, SWFA63*N, SWFX61*N and SWFX63*N
	802904P	Harness Assembly	All other models
4	29786	Nut	
5	201595P	Wire Guard	Anti-stringing device; Add to coin drops manufactured starting January 2005
6	801642W	Security Cabinet Wrapper Assembly	White; Model SWFB62*N through Serial No. 0310008787
	801642Q	Security Cabinet Wrapper Assembly	Bisque; Model SWFB62*N through Serial No. 0310008787
	801780W	Security Cabinet Wrapper Assembly	White; Model SWFB62*N starting Serial No. 0310008788
	801780Q	Security Cabinet Wrapper Assembly	Bisque; Model SWFB62*N starting Serial No. 0310008788
	505753WP	Wrapper and Channel Assembly	White; All other models
	505753QP	Wrapper and Channel Assembly	Bisque; All other models
7	801638	Union	Use with 801642W or 801642Q Security Cabinet Wrapper Assembly; Model SWFB62*N through Serial No. 0310008787
	801788	Union	Use with 801780W or 801780Q Security Cabinet Wrapper Assembly; Model SWFB62*N starting Serial No. 0310008788
8	801639	Connector	Use with 801642W or 801642Q Security Cabinet Wrapper Assembly; Model SWFB62*N through Serial No. 0310008787
	801789	Connector	Use with 801780W or 801780Q Security Cabinet Wrapper Assembly; Model SWFB62*N starting Serial No. 0310008788
9	503688	Screw	
10	39733	Screw	
11	56079	Panel Locator	
12	685942	Instruction Label	
13	38717	Single Overlay	
14	511633WP	Security Cabinet Front Assembly	White
	511633QP	Security Cabinet Front Assembly	Bisque

* Add Letter To Designate Color. Q - Bisque W - White

Electronic Coin Drop

Models HWFB61*N, HWFT61*N, HWFT63*N, HWFZ61*N, HWFZ63*N, HWRT61*N, SWFA61*N, SWFA63*N, SWFB61*N, SWFB62*N, SWFB63*N, SWFBE1*N, SWFT61*N, SWFT63*N, SWFX61*N, SWFX63*N, SWFZ61*N, SWFZ63*N, SWRB61*N, SWRBE1*N, SWRT61*N, SWRTE1*N and SWRX61*N



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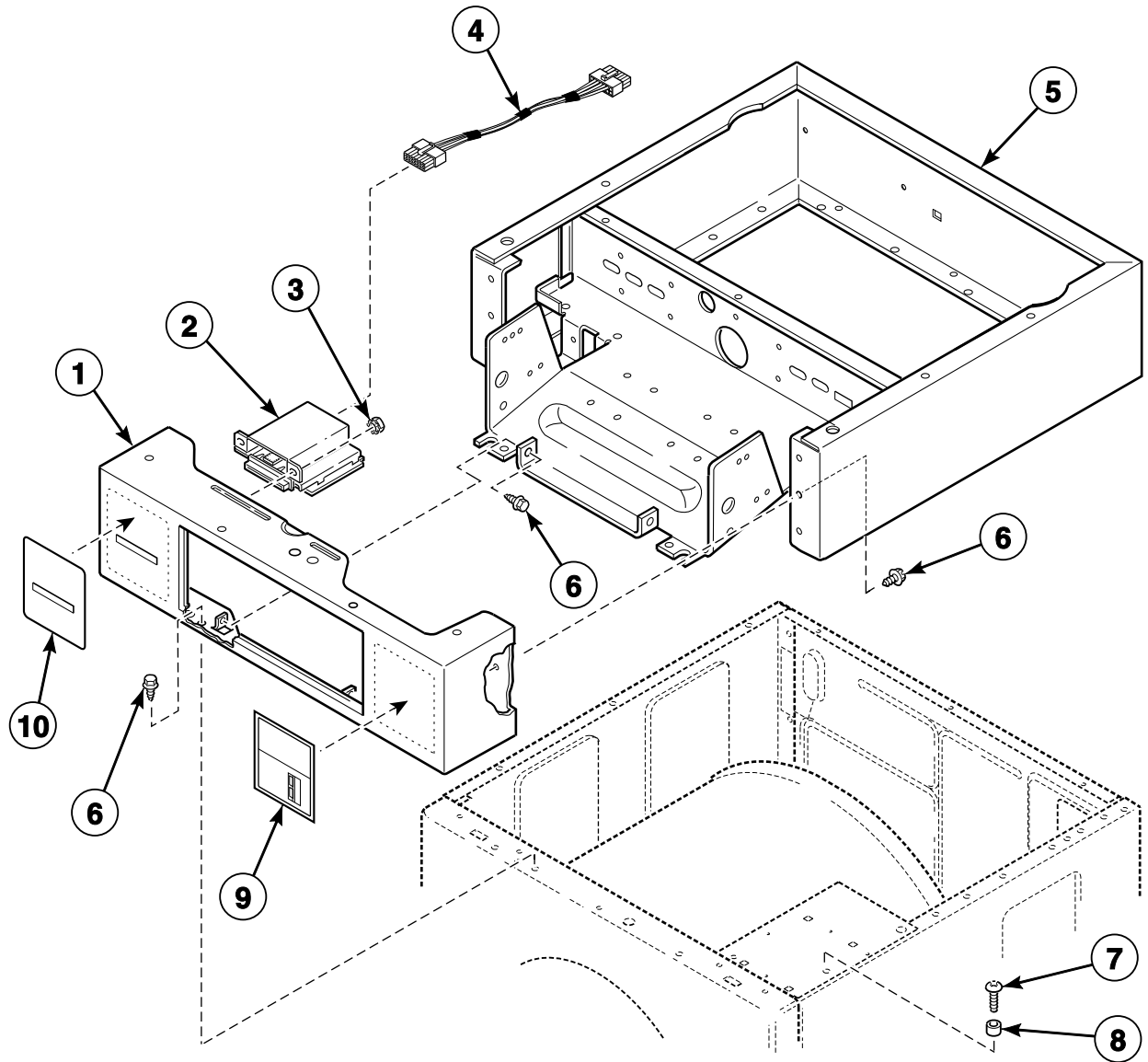
Electronic Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK115	Electronic Coin Drop Kit	Includes items 2, 3 and 6-8
2	201216	Nut	
3	201104	Coin Drop Wire Harness	
4	802905	Harness Assembly	Electronic coin drop requires this harness. If unit is not factory-equipped with this harness, it must be ordered separately.
5	201375P	Transformer	Electronic coin drop requires this transformer. If unit is not factory-equipped with this transformer, it must be ordered separately.
6	201572	Clip	
7	201091	Overlay	
8	38725	Coin Identification Paper	

* Add Letter To Designate Color. Q - Bisque W - White

Control Cabinet and Card Reader

Models SWFF61*N, SWFF63*N, SWFJ61*N, SWFY61*N and SWFY63*N



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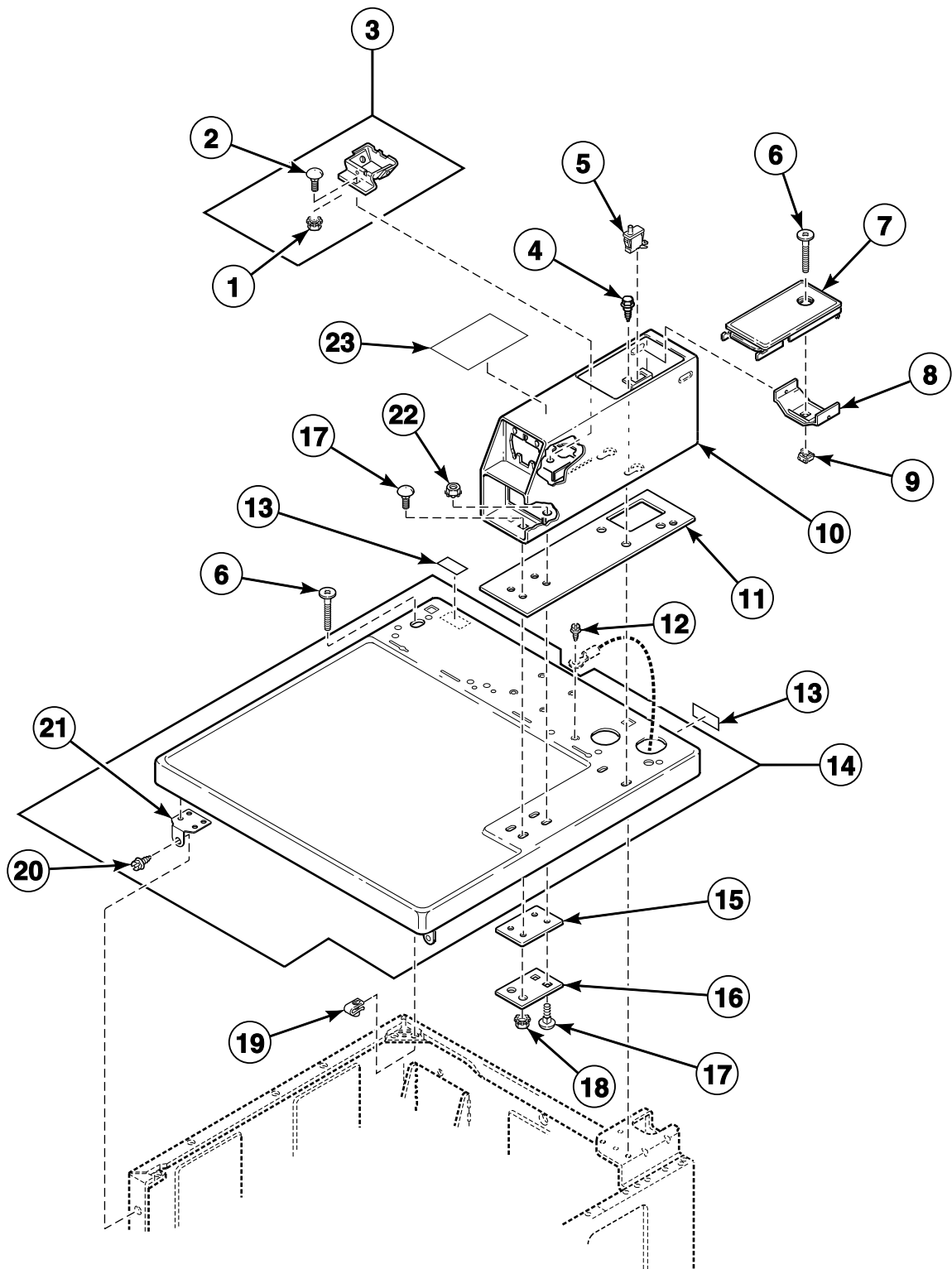
Control Cabinet and Card Reader

REF	PART NO.	DESCRIPTION	COMMENTS
1	511209WP	Security Cabinet Front Assembly	White
	511209Q	Security Cabinet Front Assembly	Bisque
2	510068P	Card Reader and Bracket Assembly	Models SWFF61*N, SWFF63*N and SWFJ61*N
3	70054	Nut	
4	800125P	Card Reader Wire Harness Assembly	Models SWFF61*N and SWFF63*N
	800215	Card Reader Wire Harness Assembly	Model SWFJ61*N
5	505753WP	Wrapper and Channel Assembly	White
	505753QP	Wrapper and Channel Assembly	Bisque
6	503688	Screw	
7	39733	Screw	
8	56079	Panel Locator	
9	685942	Instruction Label	
10	511544	Card Insert Overlay	Models SWFY61*N and SWFY63*N
	800230	Card Reader Overlay	All other models

* Add Letter To Designate Color. Q - Bisque W - White

Meter Case, Service Door and Cabinet Top

Models HWR961*N, HWR963*N, SWR961*N and SWR963*N



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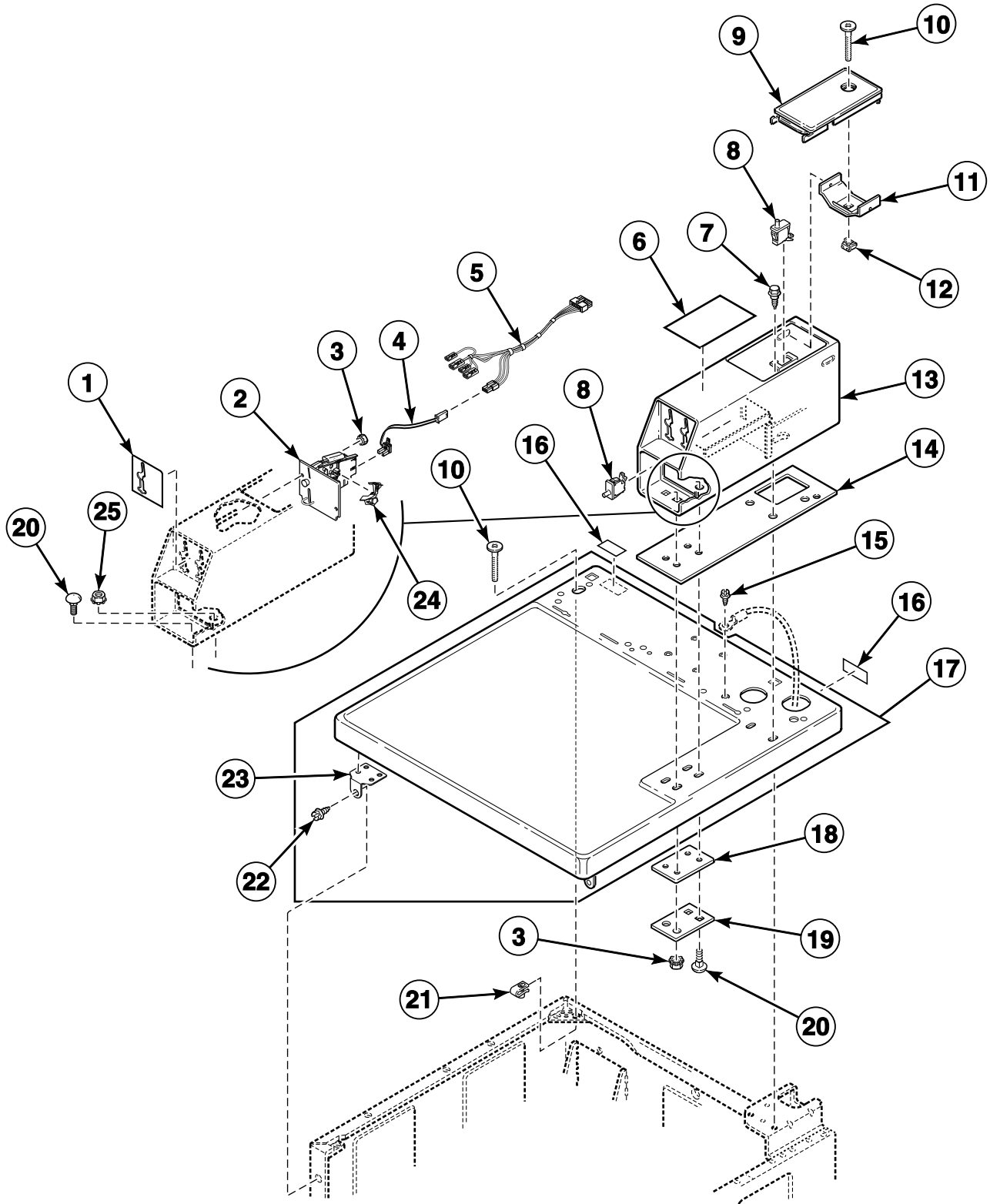
Meter Case, Service Door and Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412986	Nut	
2	29651	Bolt	
3	523P3	Coin Funnel Kit	
4	36048	Screw	
5	512973	Switch	
6	503673	Screw	
7	39874WP	Service Door Assembly	White
	39874QP	Service Door Assembly	Bisque
8	30642	Meter Case Locking Bracket	
9	30647	Nut	
10	801330W	Meter Case Assembly	White
	801330Q	Meter Case Assembly	Bisque
11	26354	Meter Case Gasket	
12	52909	Screw	
13	505281	Disconnect Power Warning Label	
14	511527WP	Top Kit	White; Includes items 20 and 21
	511527QP	Top Kit	Bisque; Includes items 20 and 21
15	35526	Meter Case Bracket Gasket	
16	35525	Meter Case Lockdown Bracket	
17	02505	Bolt	
18	29786	Nut	
19	27222	Nut	Use for added security
20	503661	Screw	
21	510146	Bracket	Included with item 14
22	802337	Nut	
23	800137	Rear Control Operating Instruction Label	

* Add Letter To Designate Color. Q - Bisque W - White

Coin Drop, Meter Case, Service Door and Cabinet Top

Models HWRT61*N, SWRB61*N, SWRBE1*N, SWRT61*N, SWRTE1*N and SWRX61*N



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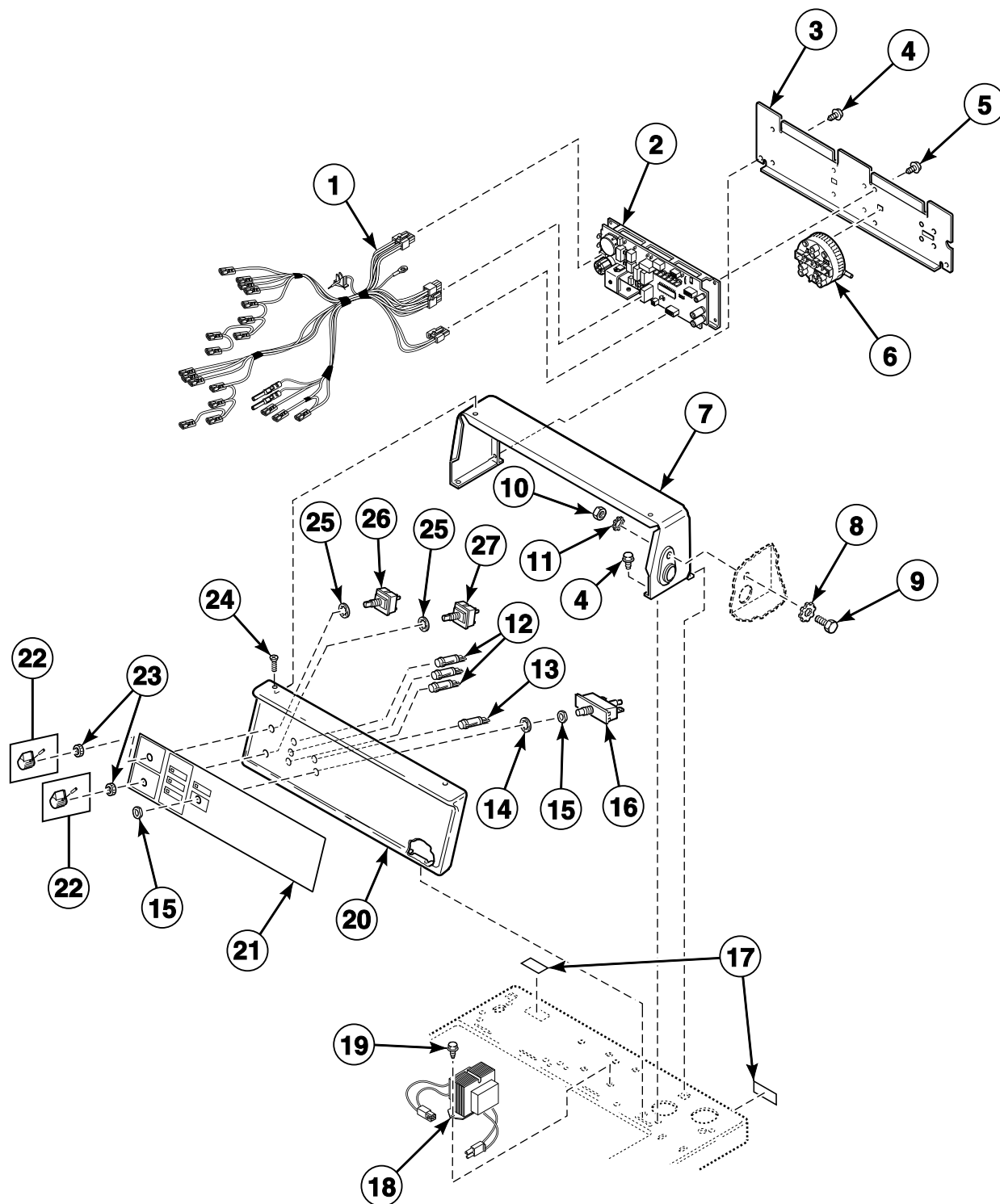
Coin Drop, Meter Case, Service Door and Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	38717	Single Overlay	
2	70441601P	Coin Drop	
3	29786	Nut	
4	200674P	Opto Coupler	
5	802905	Harness Assembly	Model SWRX61*N
	802904P	Harness Assembly	All other models
6	800137	Rear Control Operating Instruction Label	
7	36048	Screw	
8	512973	Switch	
9	39874WP	Service Door Assembly	White
	39874QP	Service Door Assembly	Bisque
10	503673	Screw	
11	30642	Meter Case Locking Bracket	
12	30647	Nut	
13	38724W	Meter Case Assembly	White
	38724Q	Meter Case Assembly	Bisque
14	26354	Meter Case Gasket	
15	20530	Screw	
16	505281	Disconnect Power Warning Label	
17	511527WP	Top Kit	White; Includes items 22 and 23
	511527QP	Top Kit	Bisque; Includes items 22 and 23
18	35526	Meter Case Bracket Gasket	
19	35525	Meter Case Lockdown Bracket	
20	02505	Bolt	
21	27222	Nut	
22	503661	Screw	
23	510146	Bracket	
24	201595P	Wire Guard	Anti-stringing device; Add to coin drops manufactured starting January 2005
25	802337	Nut	

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel, Control Hood and Controls (Drawing 1 of 3)

Models HWR961*N, HWR963*N, SWR961*N and SWR963*N



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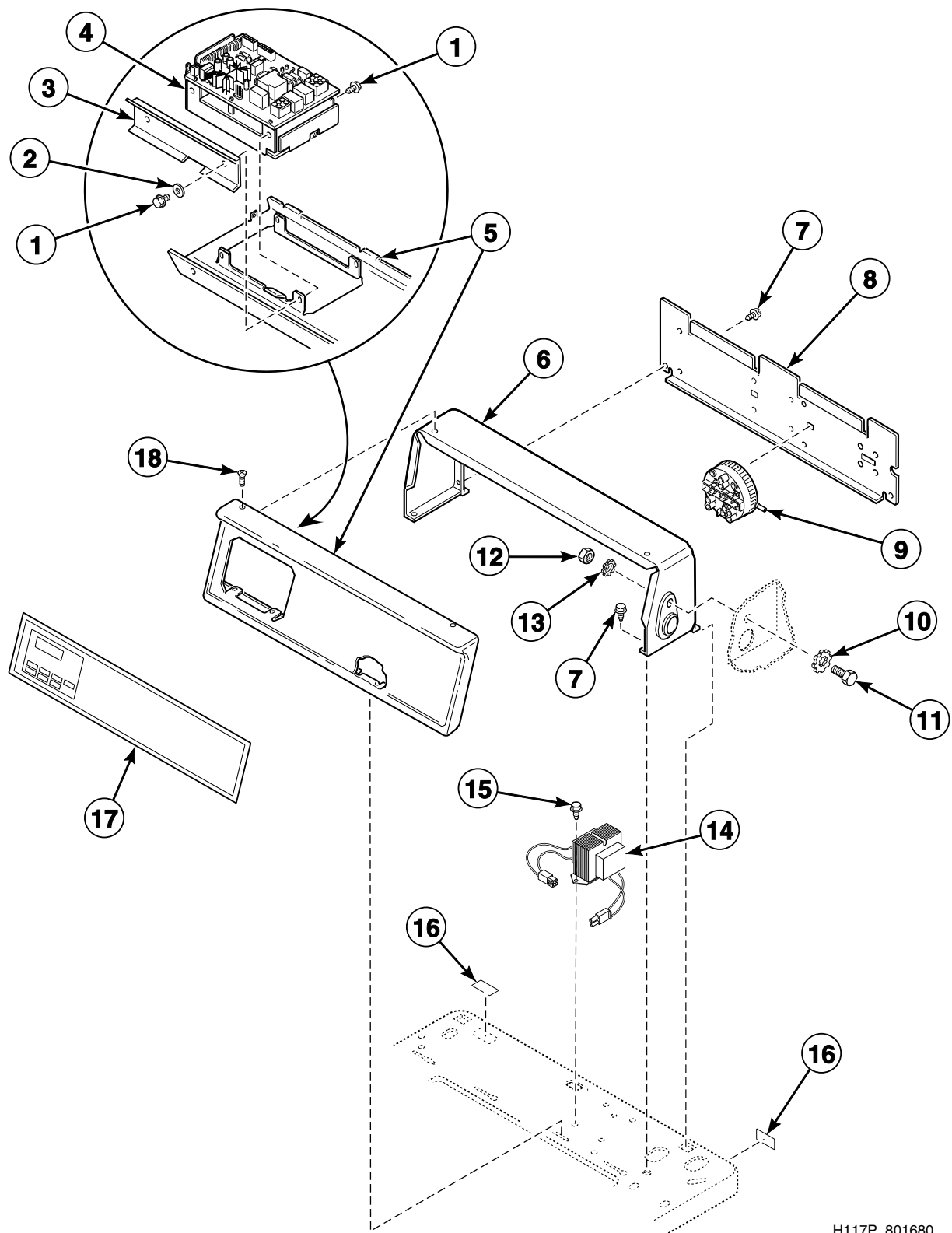
Control Panel, Control Hood and Controls (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	801300	Rear Control Panel Harness Assembly	
2	802523P	Control Assembly	
3	505798	Hood Back Plate	
4	501086	Screw	
5	501524	Screw	
6	800468P	Pressure Switch	
7	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
8	M400017	Washer	
9	02916	Screw	
10	52566	Nut	
11	02431	Washer	
12	801431	Light	Green
13	801432	Light	Red
14	25820	Washer	
15	52947	Nut	
16	55882	Switch Assembly	
17	505281	Disconnect Power Warning Label	
18	210018P	Transformer	
19	503661	Screw	
20	800142W	Control Panel and Bracket Assembly	White
	800142Q	Control Panel and Bracket Assembly	Bisque
21	801521	Control Panel Overlay	Models SWR961*N and SWR963*N
	801523	Control Panel Overlay	Models HWR961*N and HWR963*N
22	39897	Switch Knob	
23	24205	Nut	
24	52864	Screw	
25	91176	Washer	
26	685595	Temperature Switch	
27	800404	Motor Speed Switch	

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel, Control Hood and Controls (Drawing 2 of 3)

Models HWRT61*N, SWRB61*N, SWRBE1*N, SWRT61*N, SWRTE1*N and SWRX61*N



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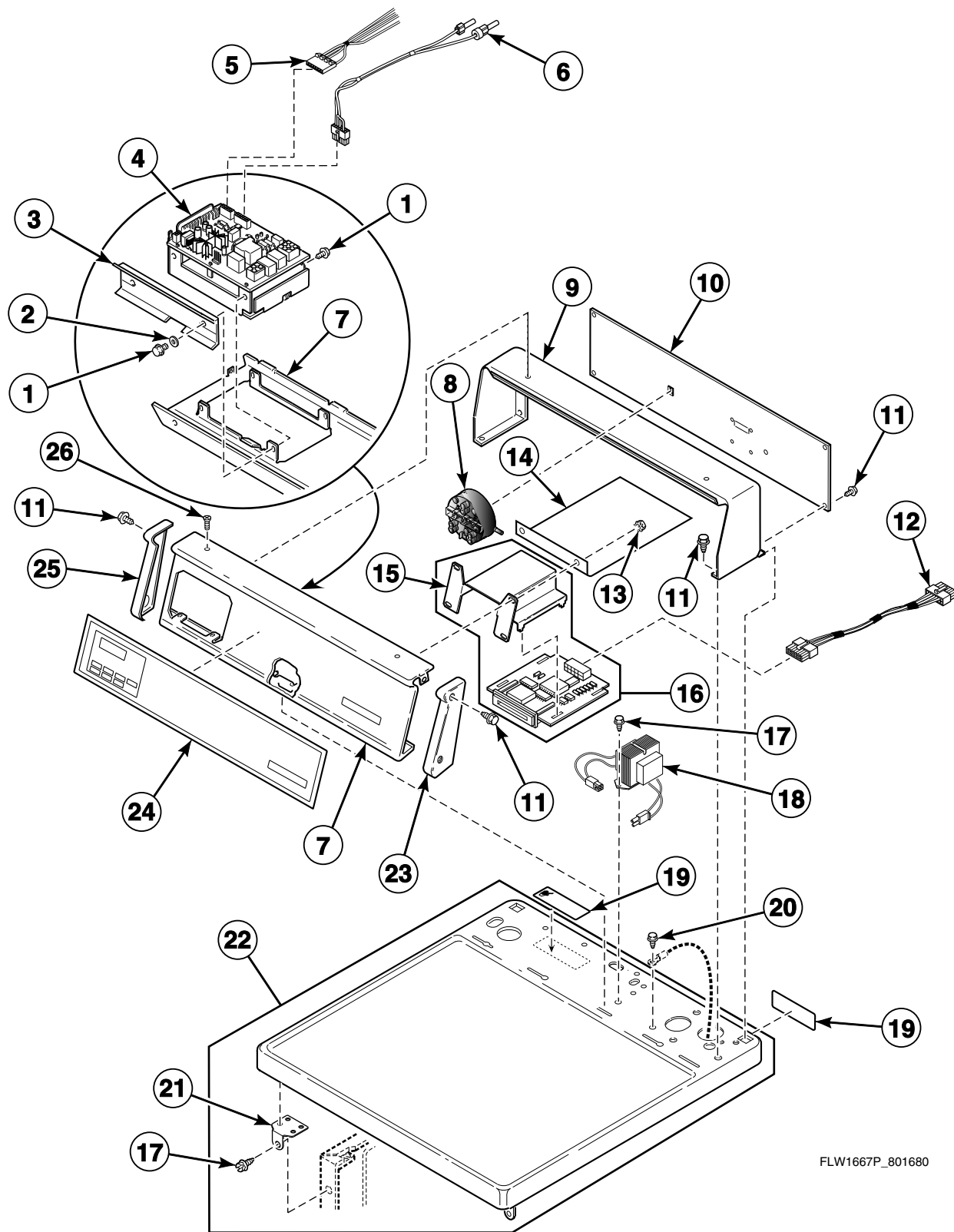
Control Panel, Control Hood and Controls (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	Models SWRB61*N and SWRBE1*N
	802248P	Control Assembly	Models HWRT61*N, SWRT61*N and SWRTE1*N
5	800149W	Control Panel and Bracket Assembly	White
	800149Q	Control Panel and Bracket Assembly	Bisque
6	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
7	501086	Screw	
8	505798	Hood Back Plate	
9	801610P	Pressure Switch	Models SWRBE1*N and SWRTE1*N
	800468P	Pressure Switch	All other models
10	M400017	Washer	
11	02916	Screw	
12	52566	Nut	
13	02431	Washer	
14	201375P	Transformer	Model SWRX61*N
	210018P	Transformer	All other models
15	503661	Screw	
16	505281	Disconnect Power Warning Label	
17	801052	Rear Overlay	Models SWRT61*N, SWRTE1*N and SWRX61*N
	801055	Rear Overlay	Model HWRT61*N
	800414	Graphic Overlay	Models SWRB61*N and SWRBE1*N
18	52864	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel, Control Hood and Controls (Drawing 3 of 3)

Models SWRF61*N and SWRY61*N



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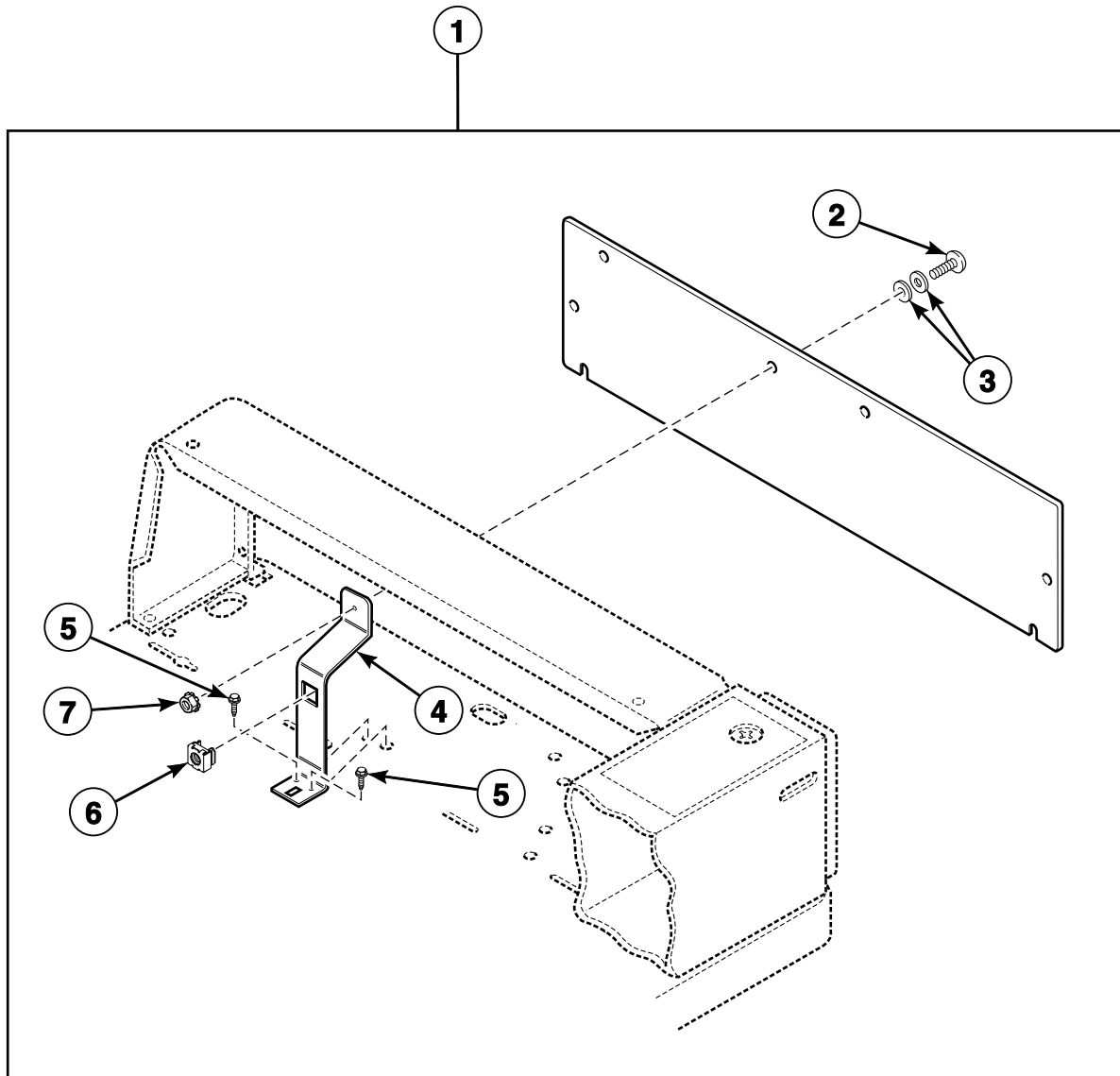
Control Panel, Control Hood and Controls (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	Model SWRF61*N
	802248P	Control Assembly	Model SWRY61*N
5	511478	MDC Central Pay Harness	
6	800680	Diagnostic Wire Harness Assembly	
7	800710W	Control Panel and Stud Assembly	White
	800710Q	Control Panel and Stud Assembly	Bisque
8	800468P	Pressure Switch	
9	511253W	Control Hood	White
	511253Q	Control Hood	Bisque
10	801165	Rear Control Hood Panel	
11	501086	Screw	
12	800125P	Card Reader Wire Harness Assembly	Model SWRF61*N
13	70054	Nut	
14	801101	Card Reader Shield	
15	210023	Card Reader Bracket	Model SWRF61*N
16	210045P	Card Reader Assembly	Model SWRF61*N
17	503661	Screw	
18	210018P	Transformer	Model SWRF61*N
	210019P	Transformer Kit	Model SWRY61*N through Serial No. 0408008368
	201375P	Transformer	Model SWRY61*N starting Serial No. 0408008369
19	505281	Disconnect Power Warning Label	
20	20530	Screw	
21	510146	Bracket	
22	511530WP	Top Panel Kit	Includes items 16 and 20
23	210108W	End Cap	Right
24	800228	Control Panel Overlay	Model SWRF61*N
	801190	Control Panel Overlay	Model SWRY61*N
25	210109W	End Cap	Left
26	52864	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Control Hood Security Kit

Models HWRT61*N, SWRB61*N, SWRBE1*N, SWRT61*N, SWRTE1*N and SWRX61*N



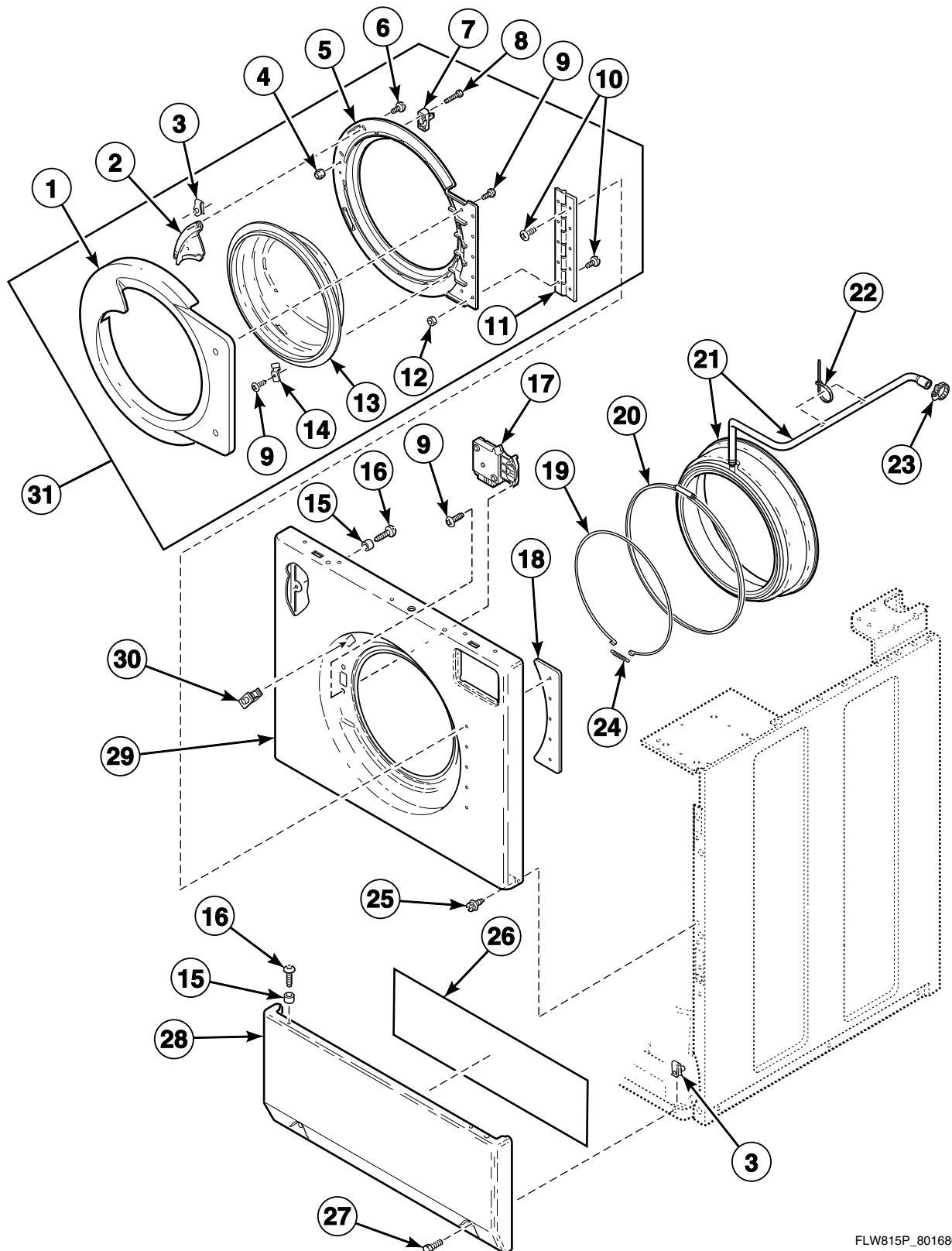
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Control Hood Security Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	905P3	Security Kit	Includes items 2-7 and rear panel
2	32184	Bolt	
3	25100	Washer	
4	201918	Bracket	
5	503688	Screw	
6	30647	Nut	
7	23951	Nut	

* Add Letter To Designate Color. Q - Bisque W - White

Front Panel, Door Assembly and Door Seal - Models Through Serial No. 0411000565

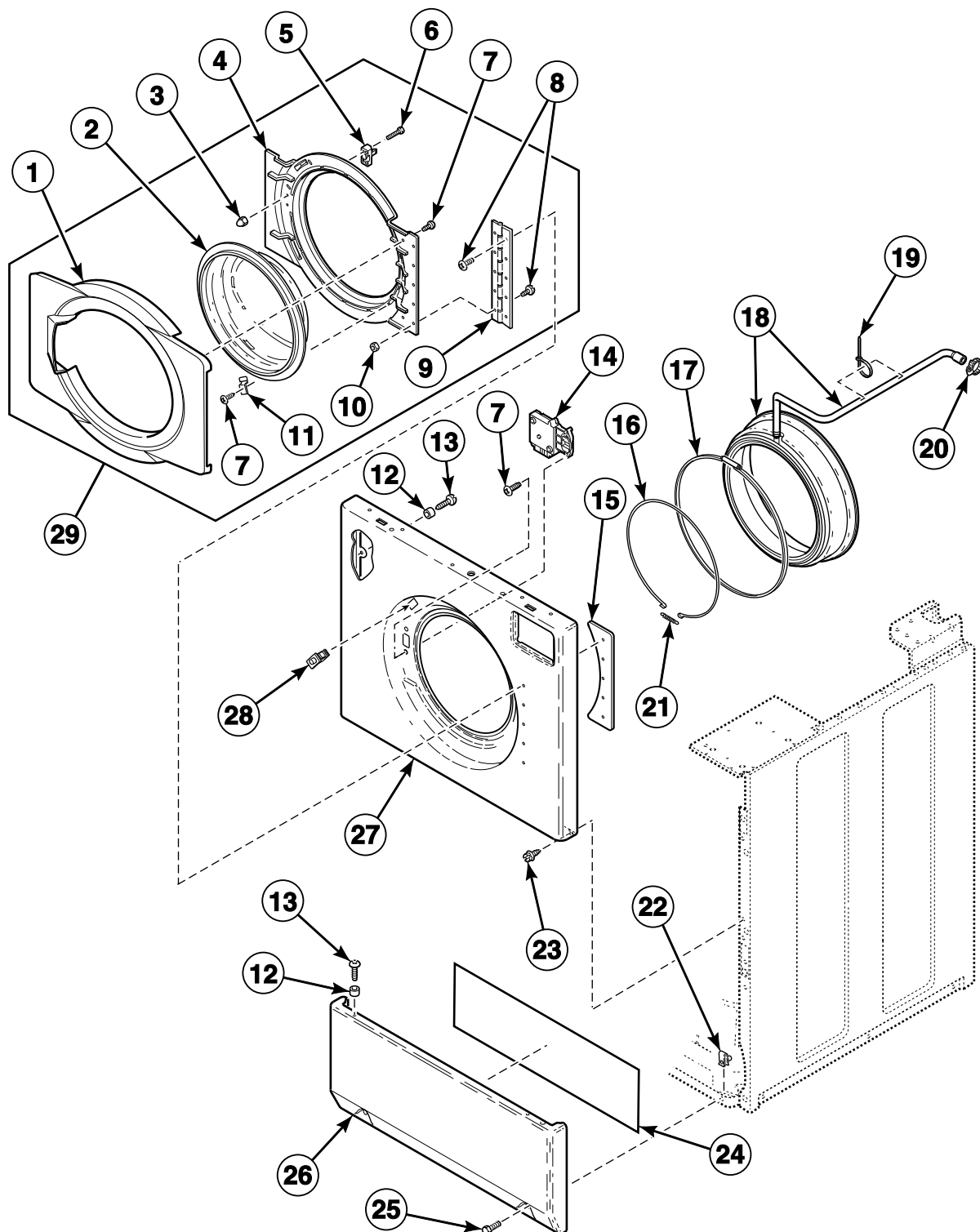


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Front Panel, Door Assembly and Door Seal - Models Through Serial No. 0411000565

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	802412	Hinge Plate	
19	800438	Wire Clamp Ring	
20	685743P	Door Seal Clamp	
21	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
22	55881	Harness Strap	
23	802164	Hose Clamp	
24	800346	Extension Spring	
25	503661	Screw	
26	685368	Access Panel Damper	1 inch by 26 inches
27	801045	Screw	
28	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
29	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
30	800211	Door Switch	
31	800436WP	Door Assembly	White; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

Front Panel, Door Assembly and Door Seal - Models Starting Serial No. 0411000566



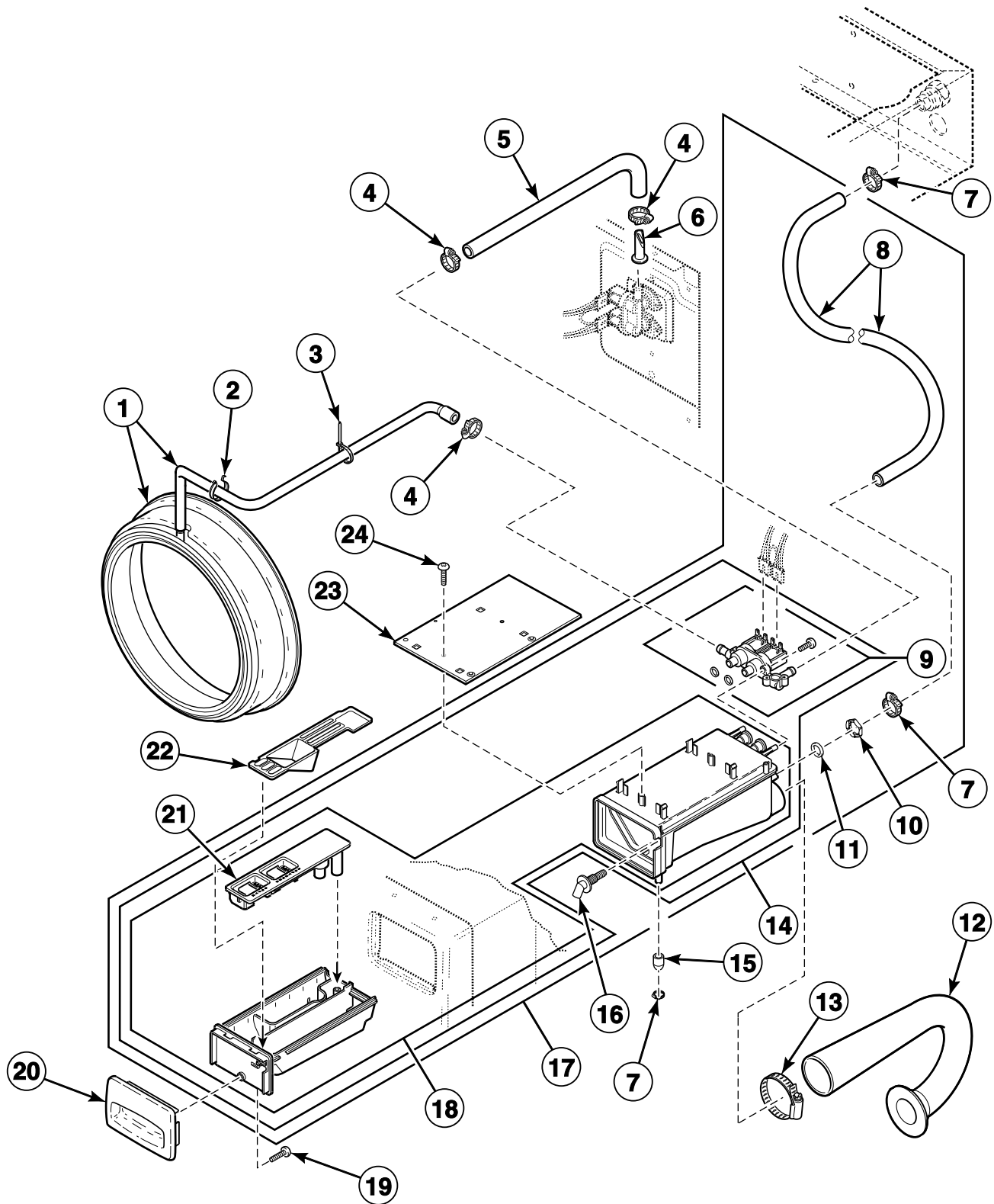
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Front Panel, Door Assembly and Door Seal - Models Starting Serial No. 0411000566

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904W	Outer Door Bezel	White
	801904Q	Outer Door Bezel	Bisque
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	802412	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743P	Door Seal Clamp	
18	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
19	55881	Harness Strap	
20	802164	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
27	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
28	800211	Door Switch	
29	801928WP	Door Assembly	White; Includes items 1-11
	801928QP	Door Assembly	Bisque; Includes items 1-11

Dispenser Assembly and Supply Injection Hoses

Model SWFB62*N



FLW829P_801680

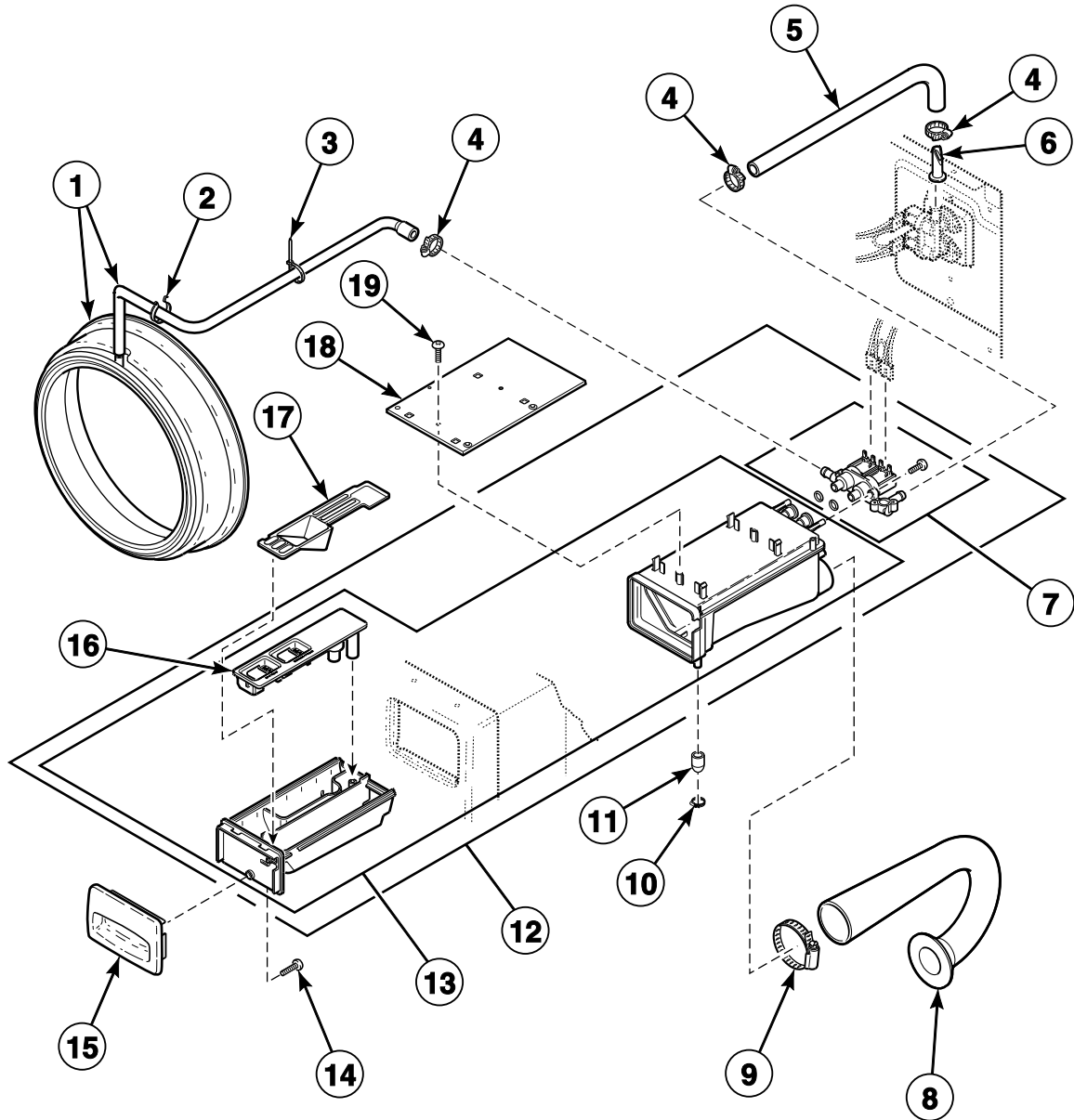
Dispenser Assembly and Supply Injection Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	F200206	Hose Clamp	
8	801635	Tubing	
9	685766P	Valve Kit	
10	802292	Nut	
11	F170208	O-Ring	
12	800331	Dispenser-to-Tub Hose	
13	685725	Hose Clamp	
14	801630P	Dispenser Assembly	
15	801746	Cap	
16	F8322001	Injection Nozzle	
17	801662P	Dispenser Assembly	
18	801476P	Dispenser Assembly	
19	800548	Screw	
20	685715WP	Dispenser Drawer Front	White
	685715Q	Dispenser Drawer Front	Bisque
21	685716	Insert	
22	800899	Detergent Cover	
23	801024	Dispenser Plate	
24	801001	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Dispenser Assembly

All Models Except SWFB62*N



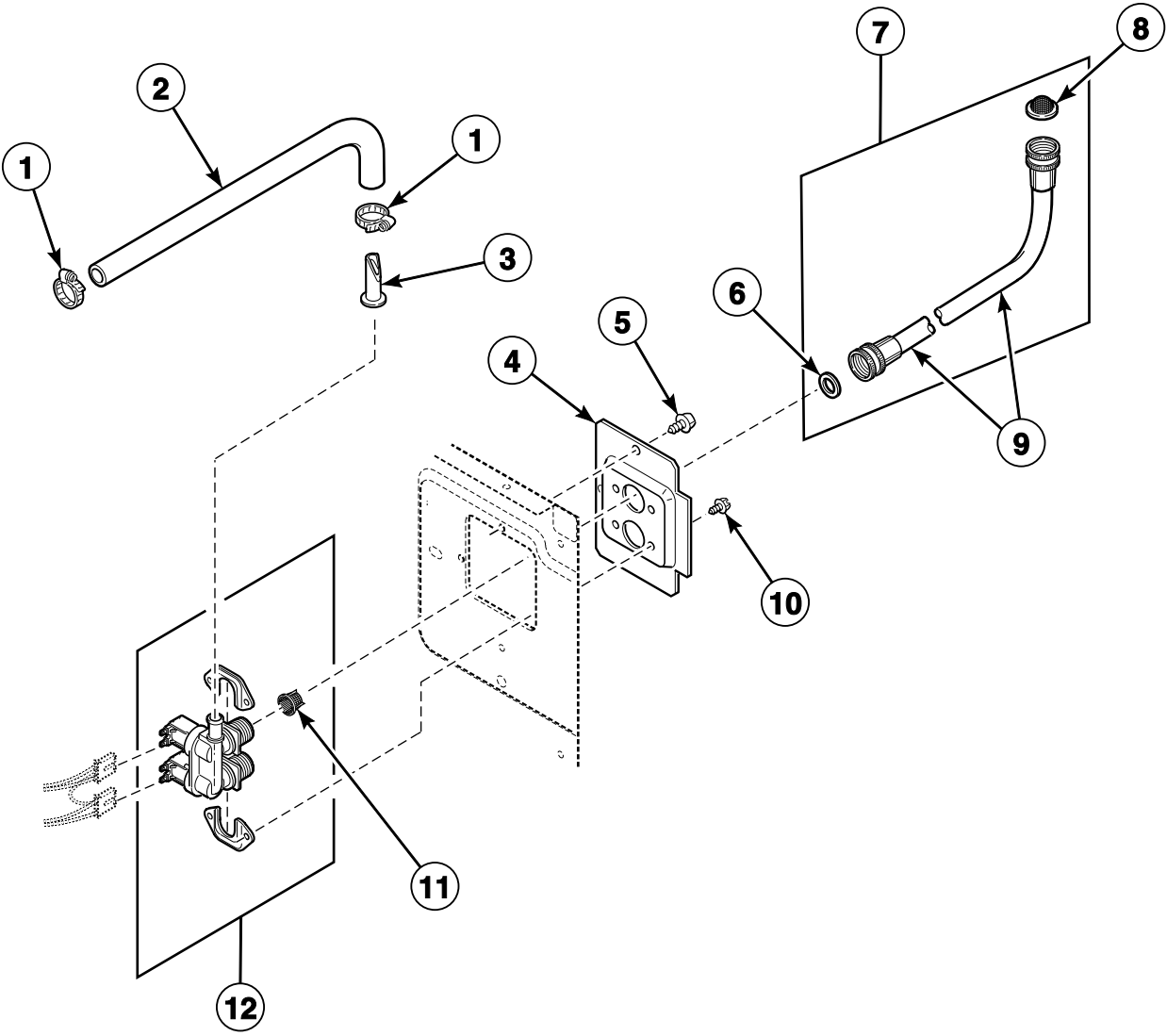
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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685766P	Valve Kit	
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	
11	801746	Cap	
12	685756P	Dispenser	
13	801476P	Dispenser Assembly	
14	800548	Screw	
15	685715WP	Dispenser Drawer Front	White
	685715Q	Dispenser Drawer Front	Bisque
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

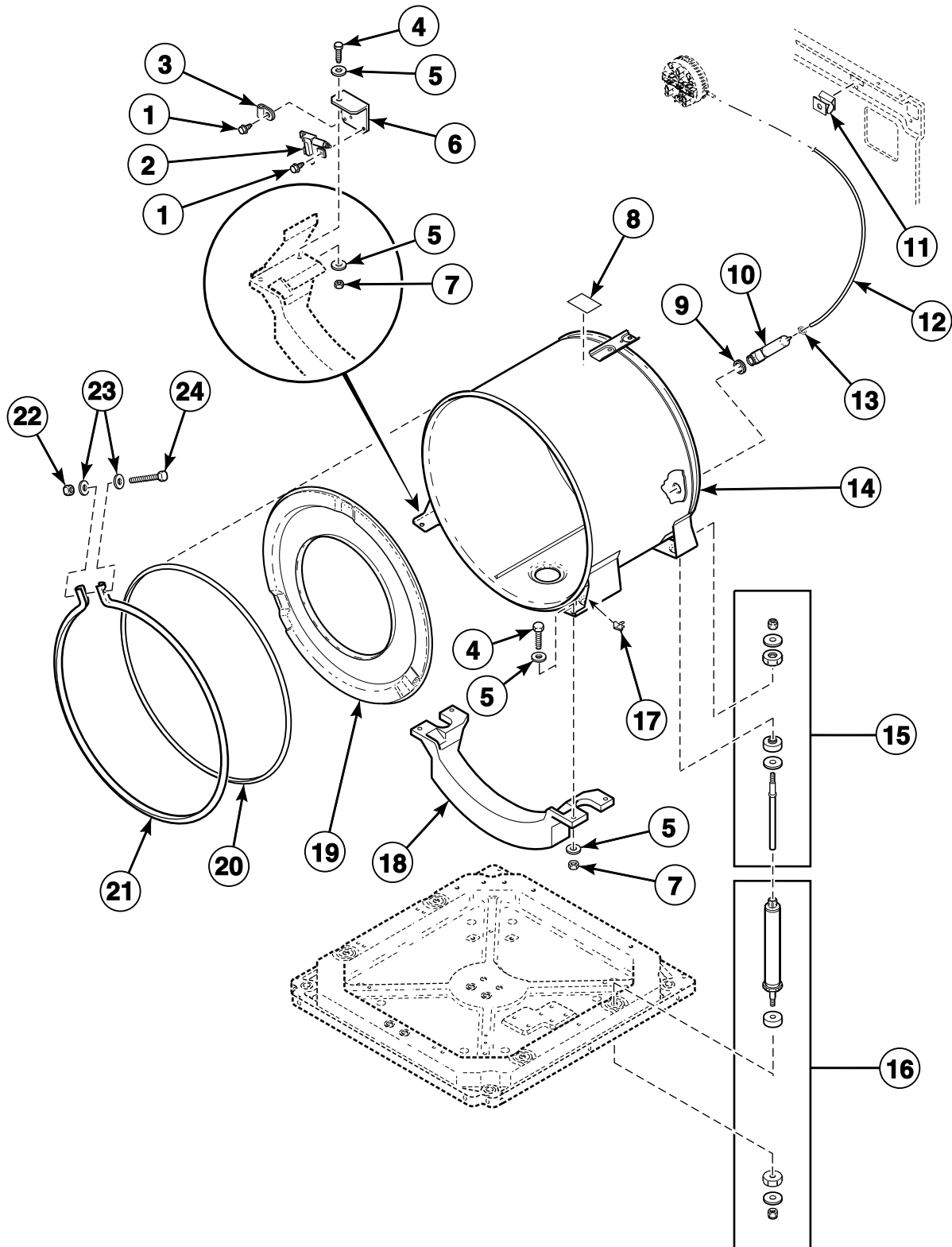


FLW881P_801680

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	F200116	Water Hose	5 feet; Includes items 6 and 8
8	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
9	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
10	501086	Screw	
11	802926	Mixing Valve Screen	
12	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring

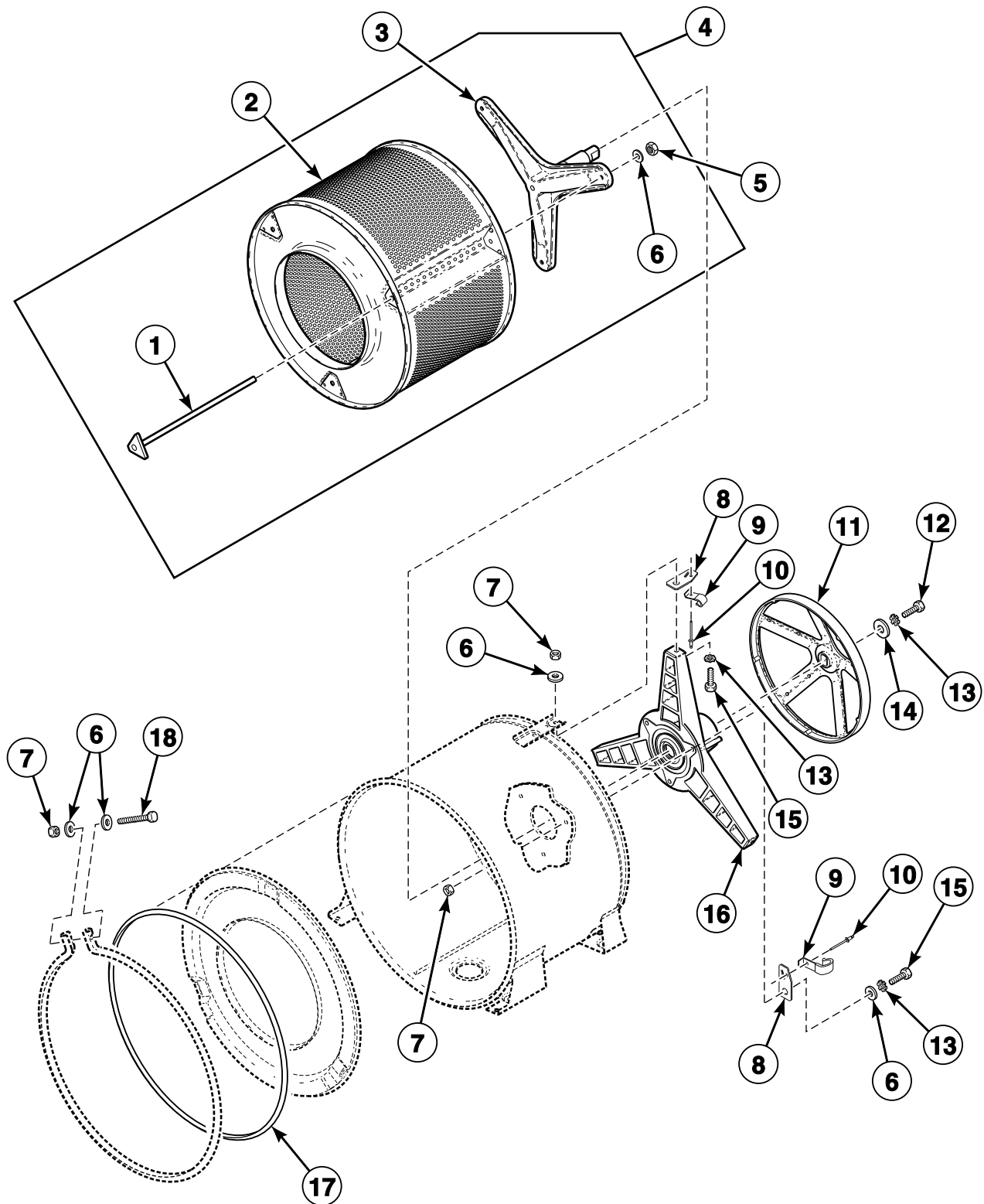


FLW901P_801680

Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	801006	Out-of-Balance Switch Assembly	
3	800811	Wire Clamp	
4	800461	Screw	
5	M400081	Washer	
6	800663	Switch Mounting Bracket	
7	800452	Nut	
8	500049	Warning Label	
9	29175	Grommet	
10	30907	Pressure Bulb	
11	36985	Hose Clip	Positioned here on rear control models
12	800648P	Tubing	
13	39282	Hose Clamp	
14	801081P	Outer Tub Assembly	
15	800622P	Tub Shock Absorber Kit	Upper
16	800623P	Base Shock Absorber Kit	Lower
17	00161	Grounding Clip	
18	800205	Ballast Weight	
19	800430	Tub Front Assembly	
20	800432P	Tub Front Seal	
21	800312	Clamp Ring	
22	F430218	Nut	
23	800457	Washer	
24	800462	Screw	

Inner Basket, Trunnion, Bearing Housing and Pulley

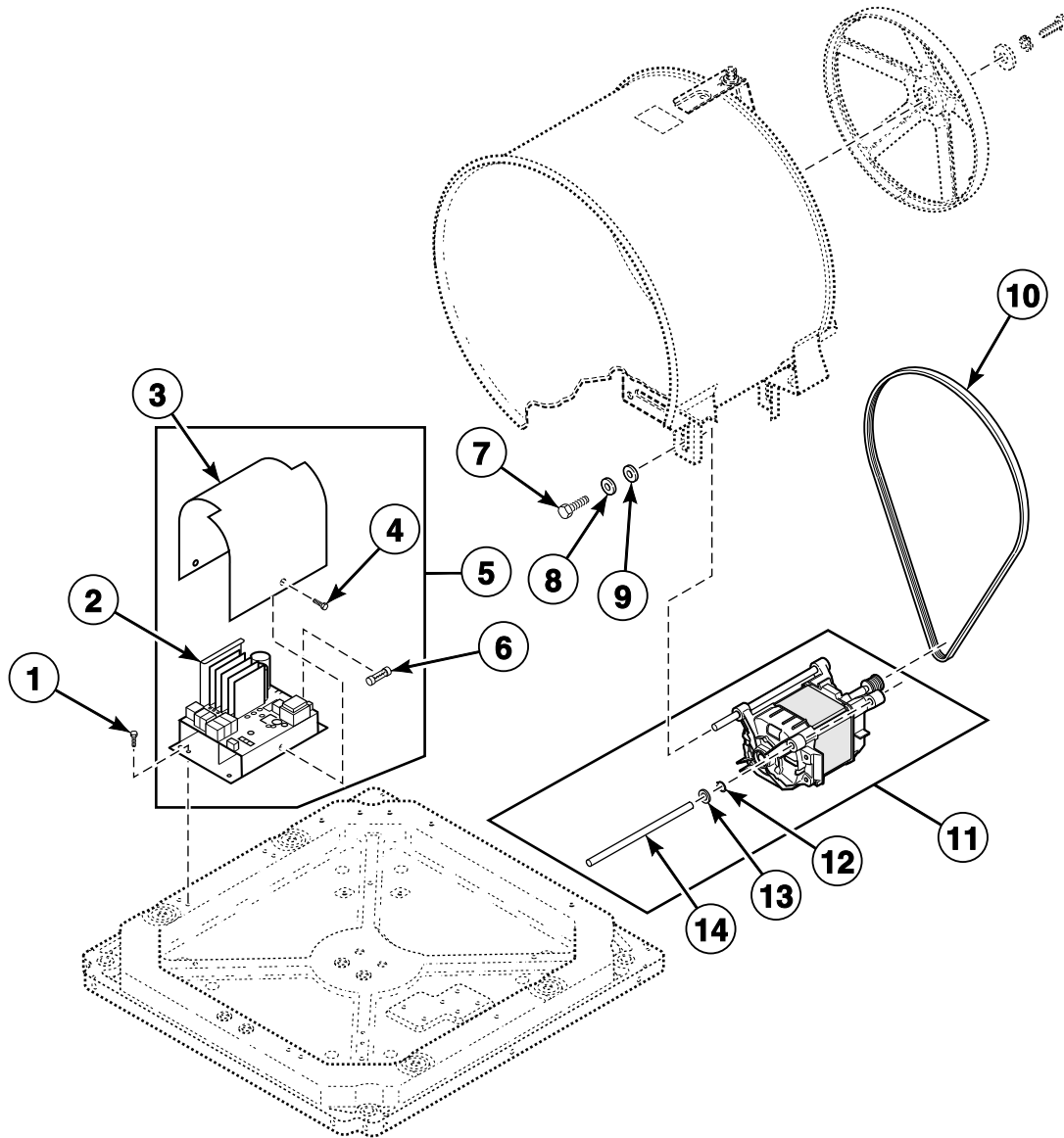


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 13, (6) of item 10, (1) each of items 12, 14, 17, 18 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	803007P	Inner Basket Assembly	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	F430218	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Motor and Belt



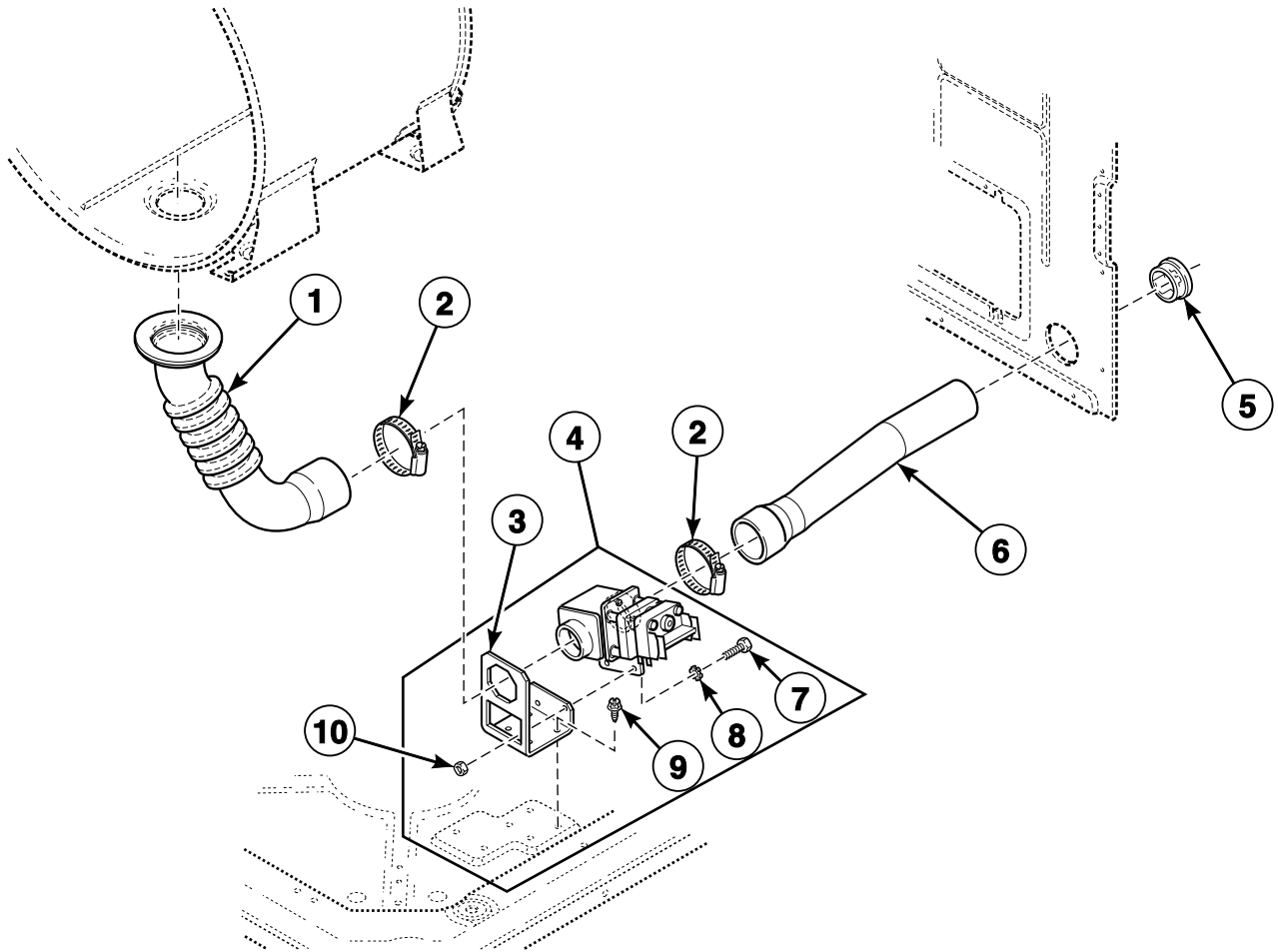
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Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803254P	Inverter Control Assembly	
3	801061	Control Shield	
4	501524	Screw	
5	801526P	Inverter Assembly Kit	Includes items 2-4 and 6, 801063 Motor Harness Assembly and wire ties
6	801755	Fuse	10 Amp
7	M400057	Screw	
8	02834	Washer	
9	M400080	Washer	
10	800319P	Drive Belt	
11	801684P	Motor and Rod Assembly Kit	Includes 2 each of items 12-14
12	23748	Retaining Ring	
13	52549	Washer	
14	801062	Motor Mount Rod	

Drain Hoses and Valve

Models HWFT63*N, HWFZ63*N, HWR963*N, SWFA63*N, SWFB63*N, SWFF63*N,
SWFT63*N, SWFX63*N, SWFY63*N, SWFZ63*N and SWR963*N



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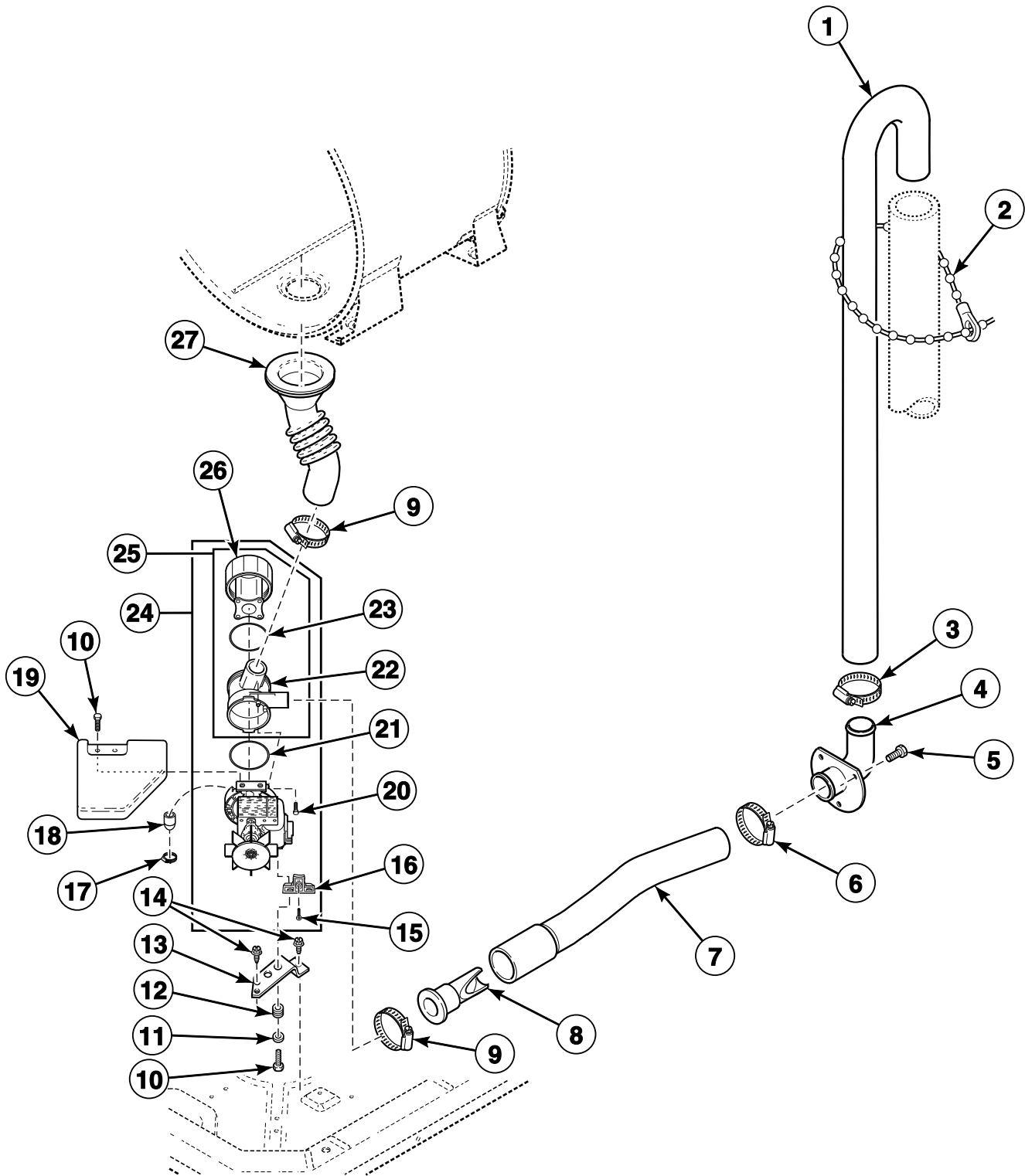
Drain Hoses and Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	800902	Tub-to-Drain Hose	
	27615P	Sealant	Tub-to-drain hose to outer tub
2	685725	Hose Clamp	
3	801215	Gravity Drain Bracket	
4	F975P3	Drain Valve Kit	Includes items 3 and 7-10
5	503235	Snap Bushing	
6	800903	Drain-to-Cabinet Hose	
7	02916	Screw	
8	M400017	Washer	
9	503661	Screw	
10	29786	Nut	

* Add Letter To Designate Color. Q - Bisque W - White

Hoses and Pump

All Models Except HWFT63*N, HWFZ63*N, SWFA63*N, SWFB63*N, SWFF63*N,
SWFT63*N, SWFX63*N, SWFY63*N, SWFZ63*N and SWR963*N



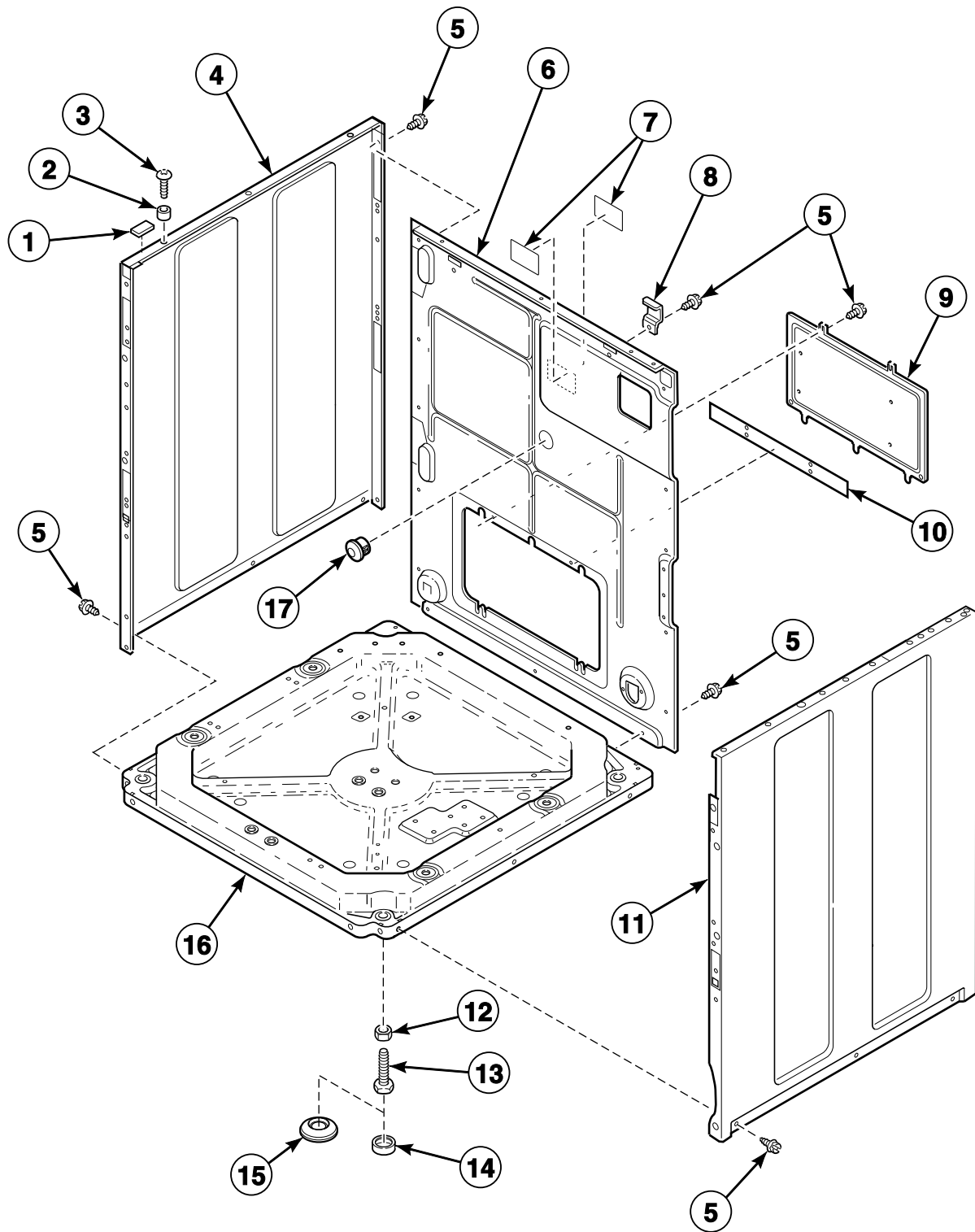
FLW917P_801680

Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	33489	Standpipe Strap	
3	20211	Hose Clamp	
4	35766	Drain Hose Elbow	
5	52909	Screw	
6	20391	Hose Clamp	
7	685737	Pump-to-Elbow Hose	
8	800310	Backflow Preventer	
9	36802	Hose Clamp	
10	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
11	800465	Washer	Use with 685703 and 801015 Drain Pump
12	802218	Grommet	Use with 685703 and 801015 Drain Pump
13	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623P Drain Pump
14	503661	Screw	
15	802430	Screw	Use with 801015 and 802623P Drain Pump
16	802432	Pump Mount	Use with 801015 Drain Pump
17	F200206	Hose Clamp	Use with 685703 Drain Pump
18	801112	Nozzle Cap	Use with 685703 Drain Pump
19	38067	Pump Shield	Use with 685703 Drain Pump
20	802431	Screw	Use with 801015 and 802623P Drain Pump
21	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623P Drain Pump
22	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623P Drain Pump
23	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623P Drain Pump
24	802623P	Drain Pump	Includes pump mount bracket
25	801209	Pump Housing Assembly	Includes items 22, 23 and 26; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 22, 23 and 26; Use with 801015 and 802623P Drain Pump
26	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623P Drain Pump
27	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. Q - Bisque W - White

Base, Side Panels and Rear Panel



FLW978P_801680

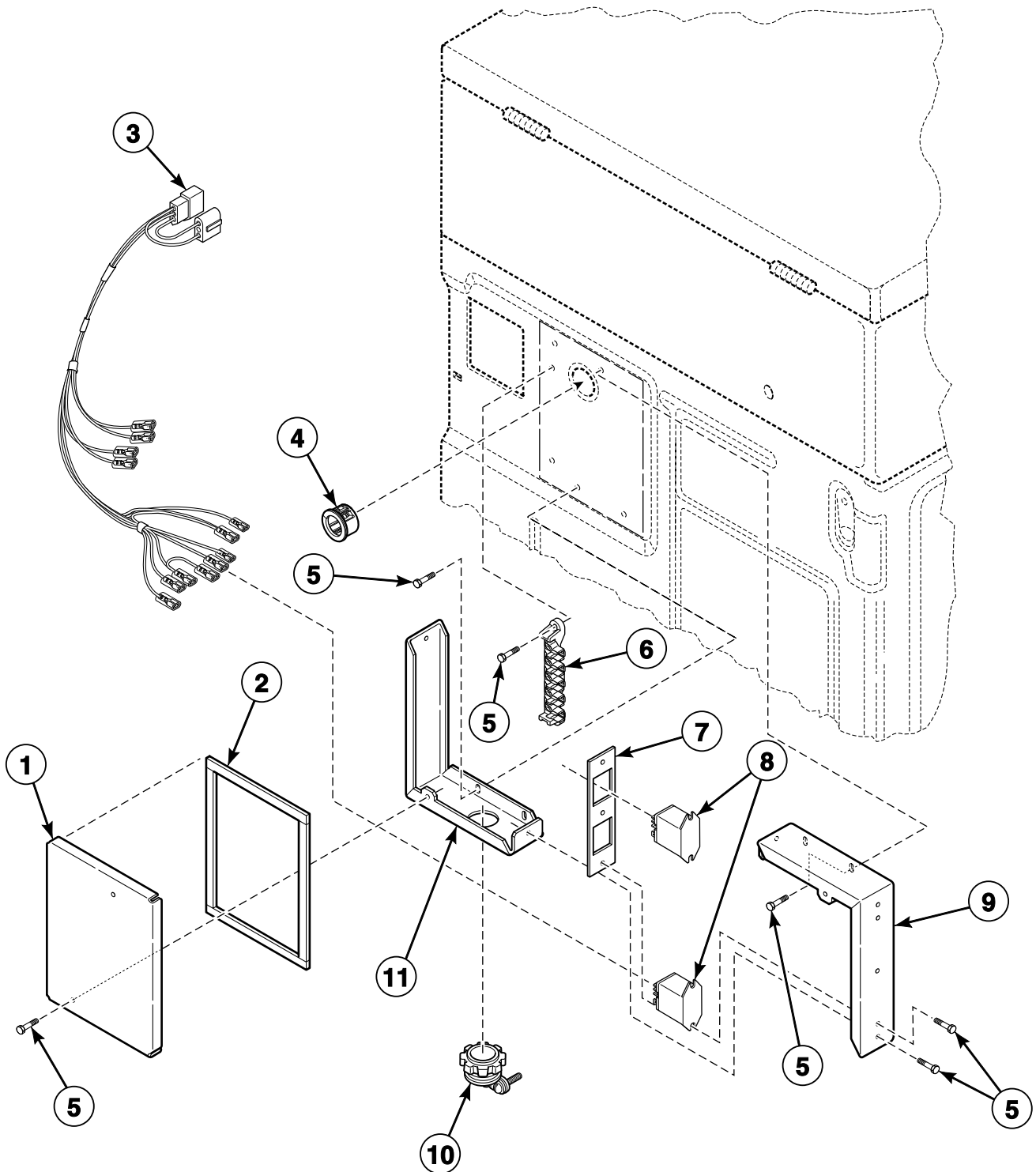
Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	801216	Rear Panel	Models HWFT63*N, HWFZ63*N, HWR963*N, SWFA63*N, SWFB63*N, SWFF63*N, SWFT63*N, SWFX63*N, SWFY63*N, SWFZ63*N and SWR963*N
	801629	Rear Panel	Model SWFB62*N
	800010P	Rear Panel	All other models
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	Rear control models
9	800011	Rear Access Panel	
10	801702	Motor Access Hole Edging	
11	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware and 547P3 Coin Cabinet Hardware Kit with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware and 547P3 Coin Cabinet Hardware Kit with hardware
12	21899	Nut	
13	34319	Leveling Leg	
14	34318	Rubber Foot	
15	155P3	Anchor	Includes 4 rubber discs with adhesive backing
16	802245	Base Assembly	
17	M412154	Hole Plug	

* Add Letter To Designate Color. Q - Bisque W - White

Junction Box

Model SWFB62*N



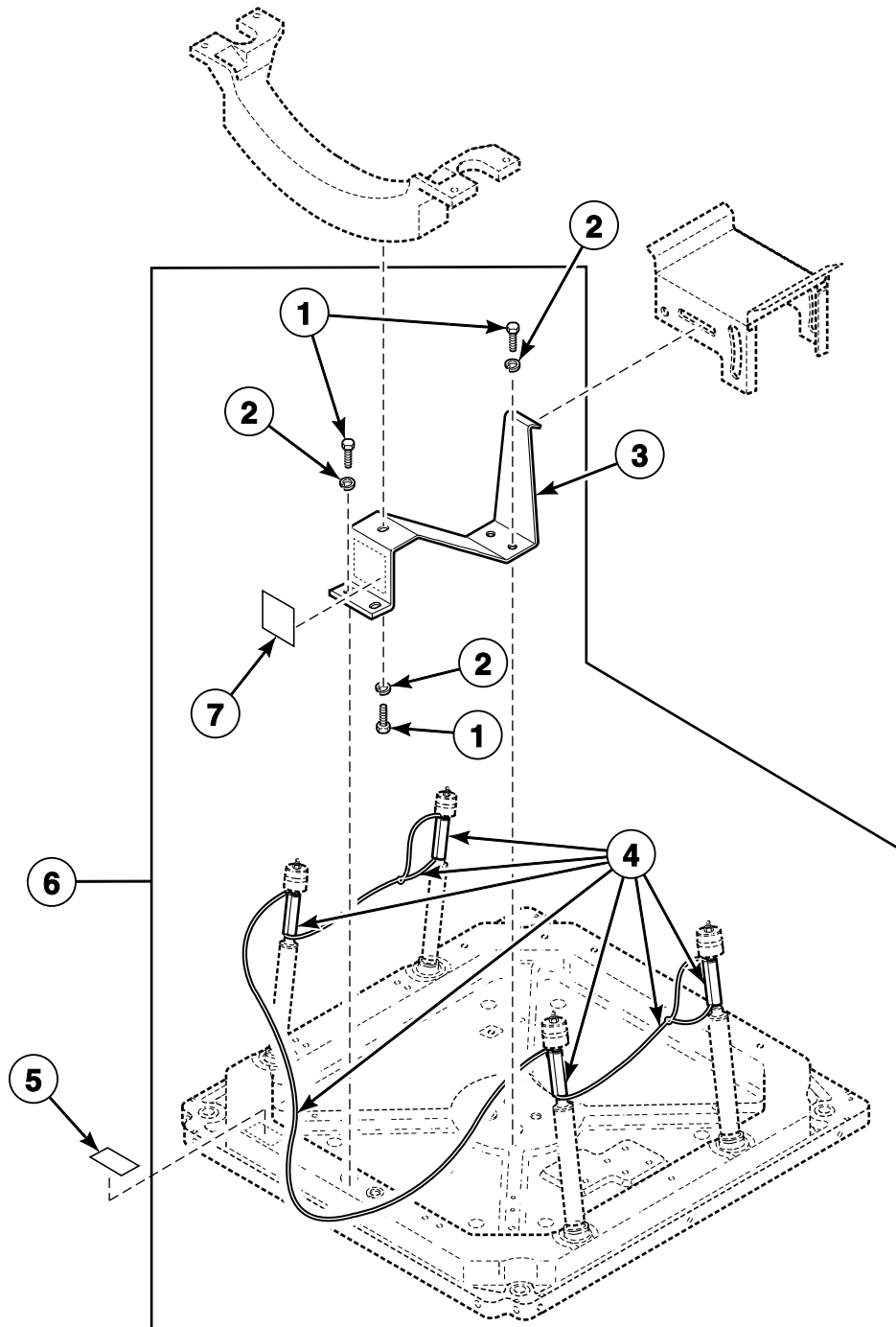
FLW903P_801680

Junction Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	801498	Junction Box Cover	
2	801425P	Junction Box Seal	4 required
3	801518	Supply Injection Wire Harness Assembly	
4	M402542	Snap Bushing	
5	503661	Screw	
6	505876	Terminal Block Assembly	
7	801501	Relay Mounting Bracket	
8	431349	Relay	
9	801497	Upper Junction Box	
10	F140312	Connector	
11	801499	Lower Junction Box	

* Add Letter To Designate Color. Q - Bisque W - White

Shipping Materials

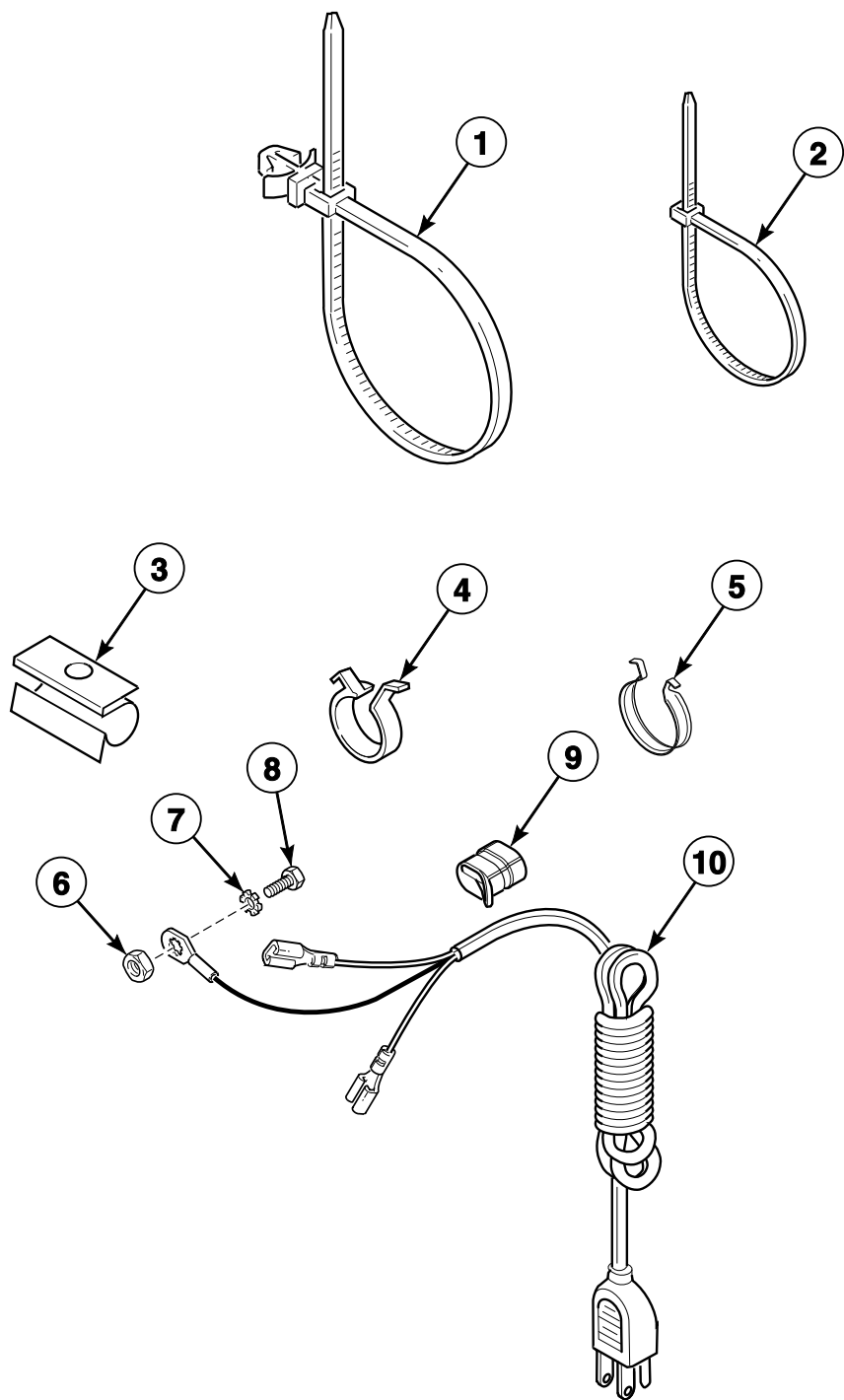


FLW822P_801680

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Power Cord

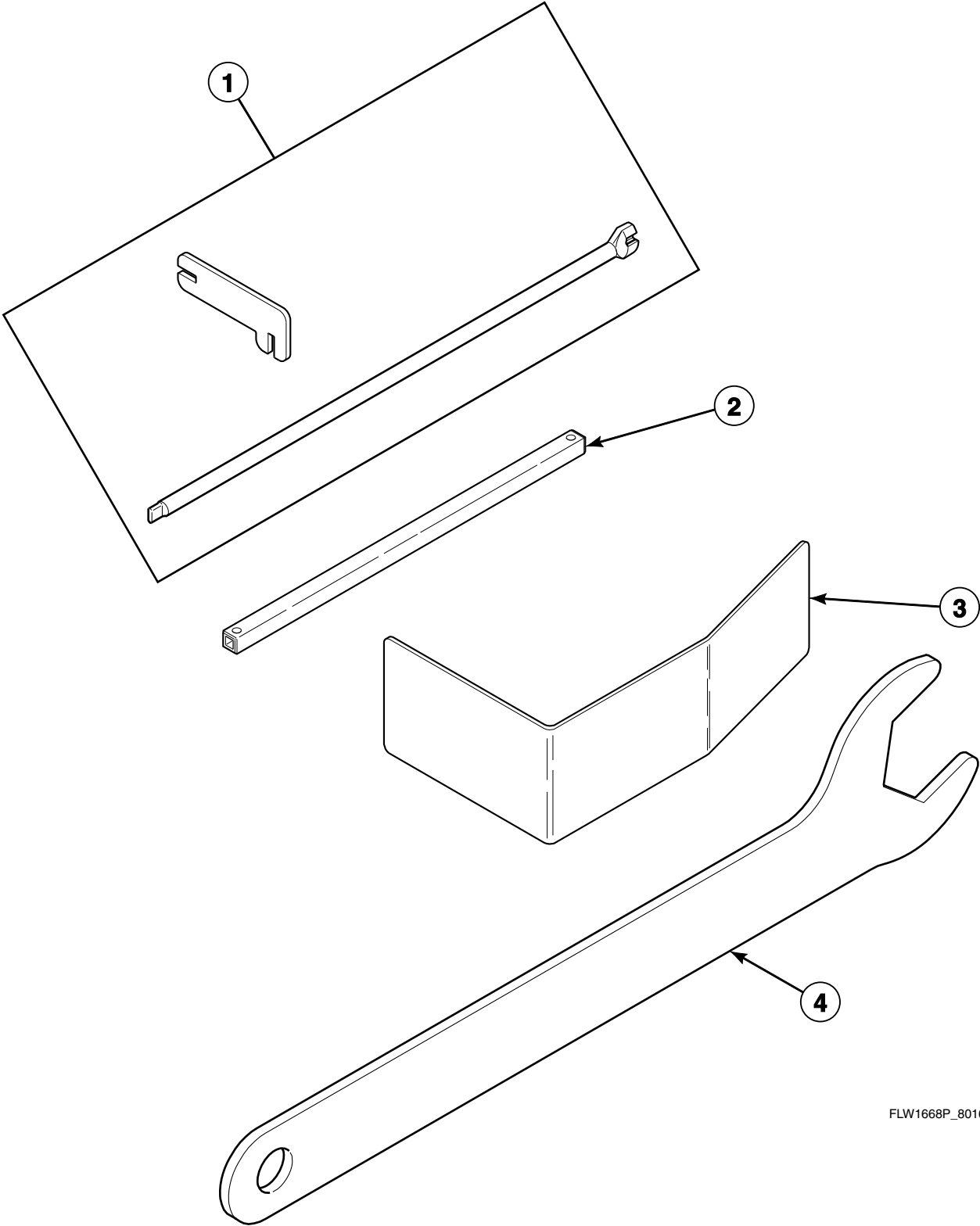


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Wire Ties, Harness Clips and Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	504034	Wire Clip	Small
5	687500	Wire Clip	Large
6	03673	Nut	
7	03815	Washer	
8	685837	Screw	
9	38384	Strain Relief	
10	34458	Lead-In Cord	

Special Tools

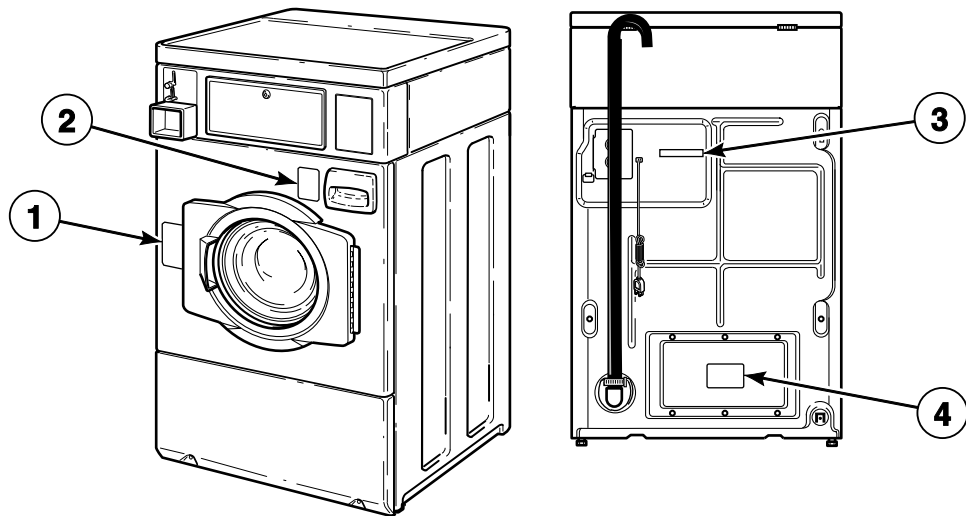


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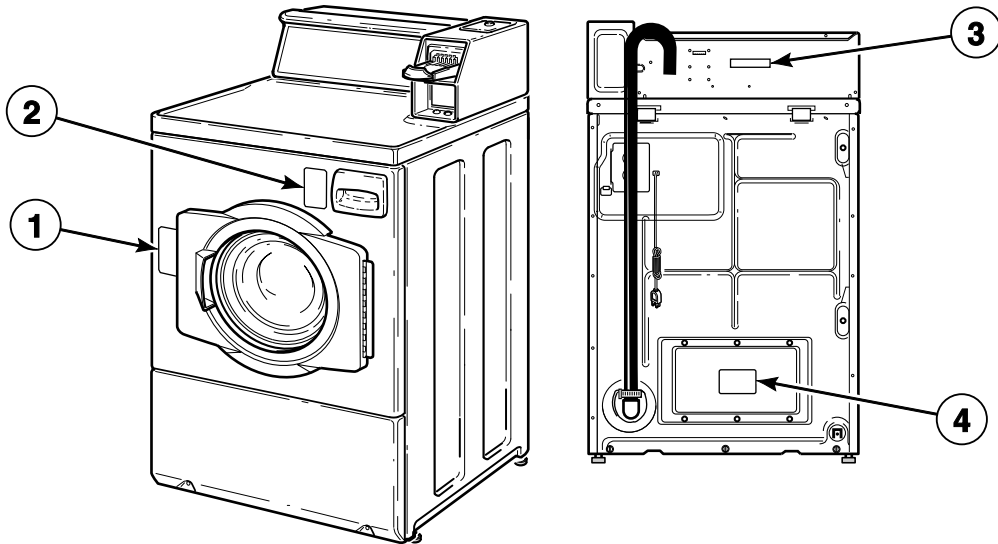
Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK096	Mounting Tool Kit	Use to install and remove electronic coin drops
2	310P4	Ratchet Extension Tool	1/4 inch; Use to install and remove non-electronic coin drops
3	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
4	392P4	Wrench	Use to adjust leveling leg nuts

Labels



Front Control Washers



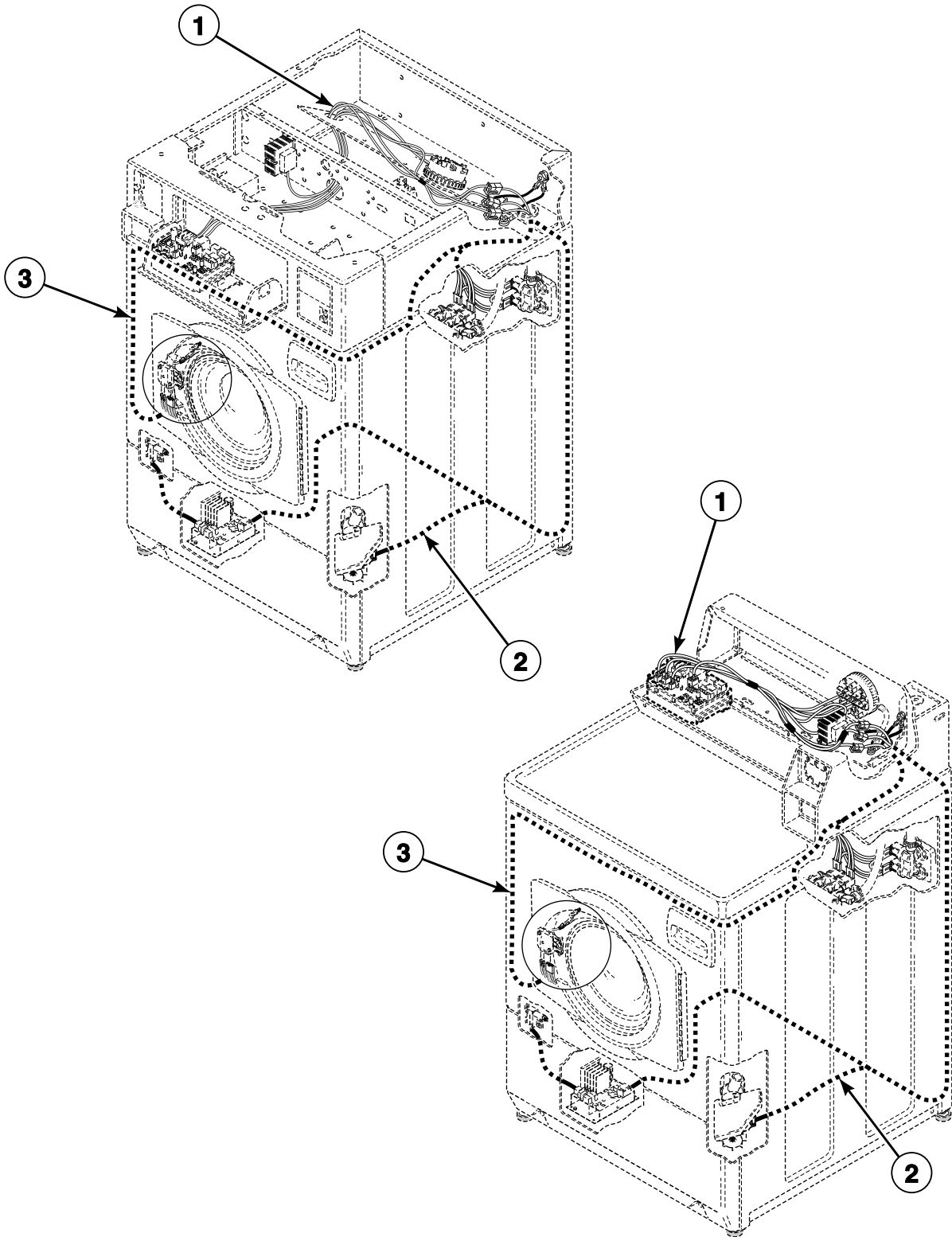
Rear Control Washers

FLW887P_801680

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	800621	Oversudsing Label	Spanish
3	505281	Disconnect Power Warning Label	English
4	500049	Warning Label	English

Wire Harnesses and Wires



FLW889P_801680

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	801064P	Front Control Harness Assembly	Models HWFB61*N, HWFT61*N, HWFT63*N, HWFZ61*N, HWFZ63*N, SWFA61*N, SWFA63*N, SWFB61*N, SWFB62*N, SWFB63*N, SWFBE1*N, SWFF61*N, SWFF63*N, SWFJ61*N, SWFT61*N, SWFT63*N, SWFX61*N, SWFX63*N, SWFY61*N, SWFY63*N, SWFZ61*N and SWFZ63*N
	801281P	Rear Control Harness Assembly	Models HWRT61*N, SWRB61*N, SWRBE1*N, SWRF61*N, SWRT61*N, SWRTE1*N, SWRX61*N and SWRY61*N
	801324P	Control Harness Assembly	Models HWR961*N, HWR963*N, SWR961*N and SWR963*N
2	801063P	Motor Harness Assembly	
3	800590P	Base Harness Assembly	

* Add Letter To Designate Color. **Q** - Bisque **W** - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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Parts Index

A

Access Panel	
510069QP	27, 29
510069WP	27, 29
Access Panel Damper	
685368	27, 29
Anchor	
155P3	47
Anti-Seize Compound	
27604P	39
Audit Switch Bracket	
800379	7

B

Backflow Preventer	
34500	31, 33, 35
800310	45
Ballast Weight	
800205	37
Base Assembly	
802245	47
Base Harness Assembly	
800590P	59
Base Shock Absorber Kit	
800623P	37
Bearing Housing Kit	
800428P	39
Bolt	
02505	15, 17
29651	5, 15
32184	25
Bracket	
201918	25
510146	15, 17, 23
Bumper Pad	
56128	47

C

Cabinet Panel Kit	
800004QP	47
800004WP	47
Cap	
801746	31, 33
Card Insert Overlay	
511544	13
Card Reader and Bracket Assembly	
510068P	13
Card Reader Assembly	
210045P	23
Card Reader Bracket	
210023	23
Card Reader Overlay	
800230	13

Card Reader Shield	
801101	23
Card Reader Wire Harness Assembly	
800125P	13, 23
800215	13
Clamp Ring	
800312	37
Clip	
201572	11
Coin Drop	
70441601P	9, 17
Coin Drop Wire Harness	
201104	11
Coin Funnel Kit	
523P3	15
Coin Identification Paper	
38725	11
Communication Board	
210095P	7
Communication Connector	
210099	7
Connector	
F140312	49
801639	9
801789	9
Control Assembly	
802248P	5, 21, 23
802523P	19
Control Harness Assembly	
801324P	59
Control Hood	
502567Q	19, 21
502567W	19, 21
511253Q	23
511253W	23
Control Kit	
800772P	5, 21, 23
802076P	5
Control Panel and Bracket Assembly	
800035Q	5
800035W	5
800142Q	19
800142W	19
800149Q	21
800149W	21
Control Panel and Stud Assembly	
800710Q	23
800710W	23
Control Panel Overlay	
800033	5
800228	23
800413	5
800416	5
801190	23
801521	19
801523	19
Control Shield	
210053	21, 23
801061	41
801371	7

N/A items do not appear in index.

D

Detergent Cover	
800899	31, 33
Diagnostic Wire Harness Assembly	
800374	5
800680	23
Disconnect Power Warning Label	
505281	15, 17, 19, 21, 23, 57
Dispenser	
685756P	33
Dispenser Assembly	
801476P	31, 33
801630P	31
801662P	31
Dispenser Drawer Front	
685715Q	31, 33
685715WP	31, 33
Dispenser Drawer Tool	
318P4	55
Dispenser Plate	
801024	31, 33
Dispenser-to-Tub Hose	
800331	31, 33
Door Assembly	
800436QP	27
800436WP	27
801928QP	29
801928WP	29
Door Bezel	
800341Q	27
800341W	27
Door Glass	
800343P	27, 29
Door Handle	
800342	27
Door Hinge	
802934	27, 29
Door Latch/Switch Assembly	
685429	27, 29
Door Locked Label	
685947	57
Door Seal and Hose Assembly Kit	
800232P	27, 29, 31, 33
801784P	27, 29, 31, 33
Door Seal Clamp	
685743P	27, 29
Door Switch	
800211	27, 29
Drain Hose	
27154	45
Drain Hose Elbow	
35766	45
Drain Pump	
802623P	45
Drain Valve Kit	
F975P3	43
Drain-to-Cabinet Hose	
800903	43
Drive Belt	
800319P	41
Driven Pulley	
800866	39

N/A items do not appear in index.

E

Electronic Coin Drop Kit	
CK115	11
End Cap	
210108W	23
210109W	23
Extension Spring	
800346	27, 29

F

Fill Hose	
20617	35
20618	35
Front Control Harness Assembly	
801064P	59
Front Overlay	
801050	5
801053	5
Front Panel	
800336QP	27, 29
800336WP	27, 29
Fuse	
801755	41

G

Gasket	
802427	45
Graphic Overlay	
800414	21
Gravity Drain Bracket	
801215	43
Grommet	
29175	37
802218	45
Grounding Clip	
00161	37

H

Hardware Kit	
838P3	39
Harness Assembly	
802904P	9, 17
802905	9, 11, 17
Harness Strap	
55881	27, 29, 31, 33, 53
Hinge	
511036	5
Hinge Plate	
802412	27, 29
Hold-Down Clip	
800906	27, 29
Hole Plug	
M412154	47
Hood Back Plate	
505798	19, 21

Hose Clamp	
F200206	31, 33, 45
20211	45
20391	45
36802	45
39282	37
685725	31, 33, 43
802164	27, 29, 31, 33, 35

Hose Clip	
36985	7, 37, 53
800553	39

Hose Mounting Plate	
800552	39

I

Injection Nozzle	
F8322001	31
Inner Basket Assembly	
800429P	39
803007P	39
Inner Door Bezel	
800340	27
801903	29
Insert	
685716	31, 33
Instruction Label	
685942	9, 13
Inverter Assembly Kit	
801526P	41
Inverter Control Assembly	
803254P	41

J

Junction Box Cover	
801498	49
Junction Box Seal	
801425P	49

K

Key	
54612	5

L

Lead-In Cord	
34458	53
Leveling Leg	
34319	47
Lid Assembly	
801206P	45
802426P	45
Light	
801431	19
801432	19
Lock Cam	
27261	5

Lock Kit	
27260P	5
Locking Catch	
685430	27, 29
Lower Junction Box	
801499	49

M

MDC Central Pay Harness	
511478	5, 23
Meter Case Assembly	
38724Q	17
38724W	17
801330Q	15
801330W	15
Meter Case Bracket Gasket	
35526	15, 17
Meter Case Gasket	
26354	15, 17
Meter Case Lockdown Bracket	
35525	15, 17
Meter Case Locking Bracket	
30642	15, 17
Mixing Valve	
802220P	35
Mixing Valve Plate	
800323	35
Mixing Valve Screen	
802926	35
Motor Access Hole Edging	
801702	47
Motor and Rod Assembly Kit	
801684P	41
Motor Harness Assembly	
801063P	59
Motor Mount Rod	
801062	41
Motor Speed Switch	
800404	19
Mounting Tool Kit	
CK096	55

N

Network Board Assembly	
210016P	7
Network Cable Wire Harness Assembly	
800216	7
Network Wire Harness Assembly	
800217	7
Nozzle Cap	
801112	45
Nut	
F430218	37, 39
M412986	15
03673	53
201216	11
21899	47
23951	25, 27, 29
24205	19
27222	15, 17

N/A items do not appear in index.

29786	9, 15, 17, 43
29796	5
30647	15, 17, 25
36020	5, 27, 29
52566	19, 21
52947	19
685844	39
685846	27
70054	13, 23
800452	37
801994	29
802292	31
802337	15, 17

O

Opto Coupler	
200674P	9, 17
O-Ring	
F170208	31
801207	45
802429	45
802487	45
Outer Door Bezel	
801904Q	29
801904W	29
Outer Tub Assembly	
801081P	37
Out-of-Balance Switch Assembly	
801006	37
Overlay	
201091	11
Oversudsing Label	
800420	57
800621	57

P

Panel Locator	
56079	9, 13, 27, 29, 47
PC Board Standoff	
210098	7
Pop Rivet	
685847	5, 39
Pressure Bulb	
30907	37
Pressure Switch	
800468P	7, 19, 21, 23
801610P	7, 21
Pump Bracket	
802219	45
Pump Housing	
801208	45
802428	45
Pump Housing Assembly	
801209	45
802434P	45
Pump Mount	
802432	45
Pump Mount Bracket	
802626	45
Pump Shield	
38067	45

Pump-to-Elbow Hose	
685737	45

R

Ratchet Extension Tool	
310P4	55
Rear Access Panel	
800011	47
Rear Control Harness Assembly	
801281P	59
Rear Control Hood Panel	
801165	23
Rear Control Operating Instruction Label	
800137	15, 17
Rear Control Panel Harness Assembly	
801300	19
Rear Overlay	
801052	21
801055	21
Rear Panel	
800010P	47
801216	47
801629	47
Relay	
431349	49
Relay Mounting Bracket	
801501	49
Retaining Ring	
23748	41
Rubber Foot	
34318	47

S

Screw	
M400043	39, 51
M400057	41
02916	19, 21, 43
20530	17, 23
23008	5
36048	15, 17
38096	45
39733	9, 13, 27, 29, 47
501086	19, 21, 23, 35
501285	45
501524	5, 19, 21, 23, 41
503661	7, 15, 17, 19, 21, 23, 27, 29, 35, 37, 41, 43, 45, 47, 49
503673	15, 17
503688	7, 9, 13, 25
52864	19, 21, 23
52909	15, 45
685831	39
685837	53
800461	37
800462	37, 39
800528	27
800548	27, 29, 31, 33
801001	31, 33
801019	27, 29
801045	27, 29
801993	27, 29
802430	45

N/A items do not appear in index.

802431	45
Screw Label	
685928	47
Sealant	
27615P	43, 45
Security Cabinet Front Assembly	
511209Q	13
511209WP	13
511633QP	9
511633WP	9
Security Cabinet Wrapper Assembly	
801642Q	9
801642W	9
801780Q	9
801780W	9
Security Kit	
905P3	25
Service Door Assembly	
39874QP	15, 17
39874WP	15, 17
Shipping Bracket	
685911	51
Shipping Bracket Label	
686901	51
Shipping Cord and Brace Assembly	
800364P	51
Shipping Materials Kit	
728P3	51
Side Panel Kit	
800005QP	47
800005WP	47
Single Overlay	
38717	9, 17
Snap Bushing	
M402542	7, 49
503235	43
Standpipe Strap	
33489	45
Strain Relief	
38384	53
Supply Injection Wire Harness Assembly	
801518	49
Switch	
512973	7, 15, 17
Switch Assembly	
55882	19
Switch Knob	
39897	19
Switch Mounting Bracket	
800663	37

T

Temperature Switch	
685595	19
Tension Rod Assembly	
800666	39
Terminal Block Assembly	
505876	49
Top and Gusset Assembly	
802247QP	5
802247WP	5

Top Hinge	
510136	47
Top Kit	
511527QP	15, 17
511527WP	15, 17
Top Mounting Bracket	
504228	5
Top Panel Kit	
511530WP	23
Transformer	
201375P	7, 11, 21, 23
210018P	7, 19, 21, 23
Transformer Kit	
210019P	7, 23
Trunnion Shaft and Hardware Kit	
800749P	39
Tub Front Assembly	
800430	37
Tub Front Seal	
800432P	37, 39
Tub Shock Absorber Kit	
800622P	37
Tubing	
800648P	37
801635	31
Tub-to-Drain Hose	
800902	43
Tub-to-Pump Hose	
800317	45

U

Union	
801638	9
801788	9
Upper Junction Box	
801497	49

V

Valve Kit	
685766P	31, 33
Valve-to-Dispenser Inlet Hose	
801464	31, 33, 35

W

Warning Label	
500049	37, 51, 57
Washer	
M400014	51
M400017	19, 21, 43
M400080	41
M400081	37
M403958	39
02431	19, 21
02834	41
03815	53
200608	21, 23
20290	35
25100	25

N/A items do not appear in index.

25820	19
52549	41
800457	37, 39
800464	39
800465	45
802254	35
803615	35
91176	19
Water Hose	
F200116	35
Wire Clamp	
800811	37
Wire Clamp Ring	
800438	27, 29
Wire Clip	
504034	53
687500	31, 33, 53
Wire Guard	
201595P	9, 17
Wire Tie	
38663	53
Wire, 12 Gauge	
45380	59
Wire, 18 Gauge	
45001	59
Wrapper and Channel Assembly	
505753QP	9, 13
505753WP	9, 13
Wrench	
392P4	55
